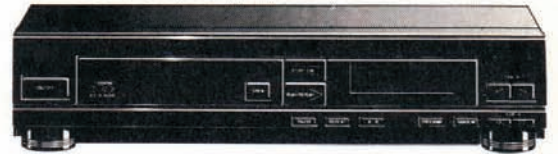


Service  
Service  
Service



44 722 A11

# Service Manual

COMPACT  
disc  
DIGITAL AUDIO

Electrically: CD210/00R ≡ CD210/60R  
CD210/05R ≡ CD210/65R ≡ CD210/70R  
CD210/61R = CD210/60R with voltage selector

## CONTENTS

- 1 Contents and operation buttons
- 2 Technical specifications  
servicing hints, loading and cabinet parts
- 3 Electrical measurements and adjustments
- 4 Blockdiagram, panel data and partslist of the main panel
- 5 Control and display, wiring diagram and electrical partslist
- 6 Changes

(GB)

Safety regulations require that the set be restored to its original condition and that parts which are identical with those specified be used.

(NL)

Veiligheidsbepalingen vereisen, dat het apparaat in zijn oorspronkelijke toestand wordt teruggebracht en dat onderdelen, identiek aan de gespecificeerde worden toegepast.

(F)

Les normes de sécurité exigent que l'appareil soit remis à l'état d'origine et que soient utilisées les pièces de rechange identiques à celles spécifiées.

(D)

Bei jeder Reparatur sind die geltenden Sicherheitsvorschriften zu beachten. Der Originalzustand des Geräts darf nicht verändert werden für Reparaturen sind Original-Ersatzteile zu verwenden.

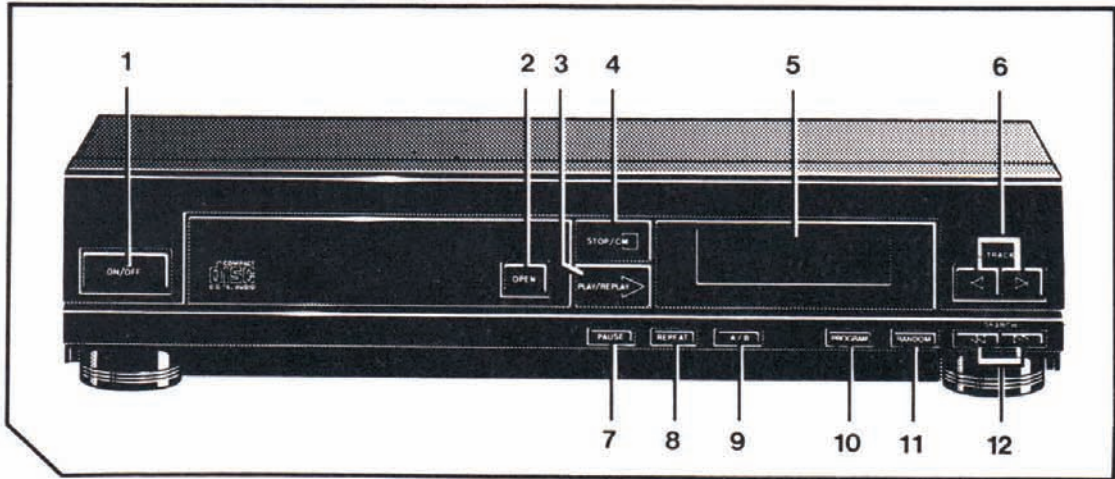
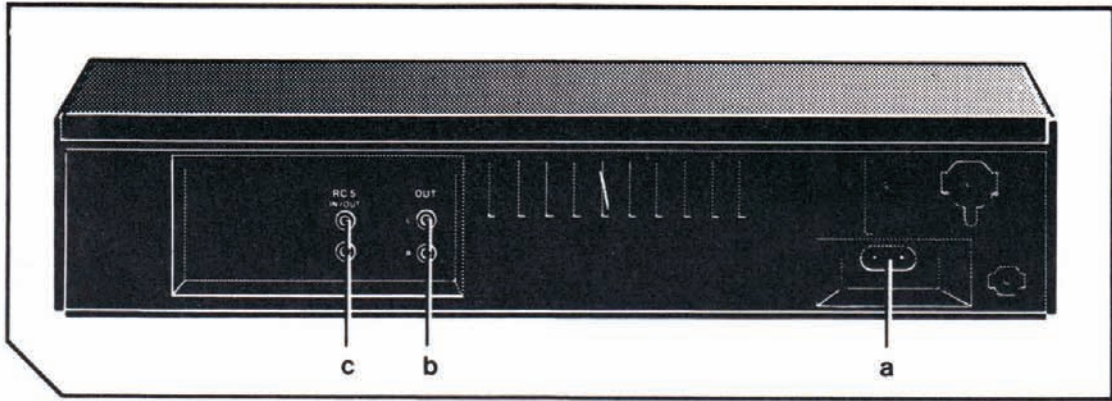
(I)

Le norme di sicurezza esigono che l'apparecchio venga rimesso nelle condizioni originali e che siano utilizzati pezzi di ricambio identici a quelli specificati.

CLASS 1  
LASER PRODUCT

3122 110 03420





44 723 A11

**OPERATION**

- 1 ON/OFF
- 2 OPEN
- 3 PLAY/REPLAY
- 4 STOP/CM
- 5 DISPLAY
- 6 ◀ TRACK ▶
- 7 PAUSE
- 8 REPEAT
- 9 A/B
- 10 PROGRAM
- 11 RANDOM
- 12 ◀◀SEARCH▶▶

- a CONNECTIONS FOR THE MAINS LEAD
- b OUT LEFT/RIGHT
- c RC5 IN/OUT

**TECHNICAL DATA****Typical Audio Performance**

- Number of Channels: 2
- Frequency Range: 2-20 000 Hz
- Output resistance: 1 K $\Omega$
- Nominal load impedance: 100 k $\Omega$ //100 pF
- Amplitude Linearity:  $\pm$  1 dB max. (20-20 000 Hz)
- Phase Linearity:  $\pm$  1.0° (20-20 000 Hz)
- Dynamic Range: 65 dB min. (20-20 000 Hz)
- Signal-to-Noise Ratio: 75 dB min. (20-20 000 Hz)
- Channel Separation: 60 dB (20-20 000 Hz)
- Total Harmonic Distortion: 65 dB/0.05% (20-20 000 Hz)
- Wow and Flutter: quartz crystal precision
- D/A Conversion: quadruple oversampling (176.4 kHz) with digital filter and two 16 bit D/A converters
- Error Correction System: Cross Interleaved Reed Solomon Code (CIRC)
- Audio Output Level: 2 V<sub>rms</sub>.

**Power Supply**

- Mains Voltage: see type plate at rear of player
- Mains Frequencies: 50 and 60 Hz
- Power Consumption: 15 W approx.
- Safety Requirements: IEC

**Cabinet, general**

- Dimensions (wxhxd)  
cabinet with tray closed: 360 x 80/86 x 300 mm approx.  
cabinet with tray opened: 360 x 80/86 x 445 mm approx.

**GB WARNING**

All ICs and many other semi-conductors are susceptible to electrostatic discharges (ESD). Careless handling during repair can reduce life drastically.

When repairing, make sure that you are connected with the same potential as the mass of the set via a wrist wrap with resistance. Keep components and tools also at this potential.

**F ATTENTION**

Tous les IC et beaucoup d'autres semi-conducteurs sont sensibles aux décharges statiques (ESD). Leur longévité pourrait être considérablement écourtée par le fait qu'aucune précaution n'est prise à leur manipulation.

Lors de réparations, s'assurer de bien être relié au même potentiel que la masse de l'appareil et enfiler le bracelet serti d'une résistance de sécurité.

Veiller à ce que les composants ainsi que les outils que l'on utilise soient également à ce potentiel.

**ESD****D WARNUNG**

Alle ICs und viele andere Halbleiter sind empfindlich gegenüber elektrostatischen Entladungen (ESD).

Unvorsichtige Behandlung im Reparaturfall kann die Lebensdauer drastisch reduzieren. Veranlassen Sie, dass Sie im Reparaturfall über ein Pulsarmband mit Widerstand verbunden sind mit dem gleichen Potential wie die Masse des Gerätes. Bauteile und Hilfsmittel auch auf dieses gleiche Potential halten.

**NL WAARSCHUWING**

Alle IC's en vele andere halfgeleiders zijn gevoelig voor electrostatische ontladingen (ESD).

Onzorgvuldig behandelen tijdens reparatie kan de levensduur drastisch doen verminderen. Zorg ervoor dat u tijdens reparatie via een polsband met weerstand verbonden bent met hetzelfde potentiaal als de massa van het apparaat.

Houd componenten en hulpmiddelen ook op ditzelfde potentiaal.

**I AVVERTIMENTO**

Tutti IC e parecchi semi-conduttori sono sensibili alle scariche statiche (ESD).

La loro longevità potrebbe essere fortemente ridotta in caso di non osservazione della più grande cauzione alla loro manipolazione. Durante le riparazioni occorre quindi essere collegato allo stesso potenziale che quello della massa dell'apparecchio tramite un braccialetto a resistenza.

Assicurarsi che i componenti e anche gli utensili con quali si lavora siano anche a questo potenziale.

**SERVICING HINTS**

In the set chip components have been applied.  
For disassembly and assembly of chip components see the figure below.

The disc should always rest properly on the turntable.  
To achieve this a disc hold-down has been mounted in a bracket of the tray mechanism.

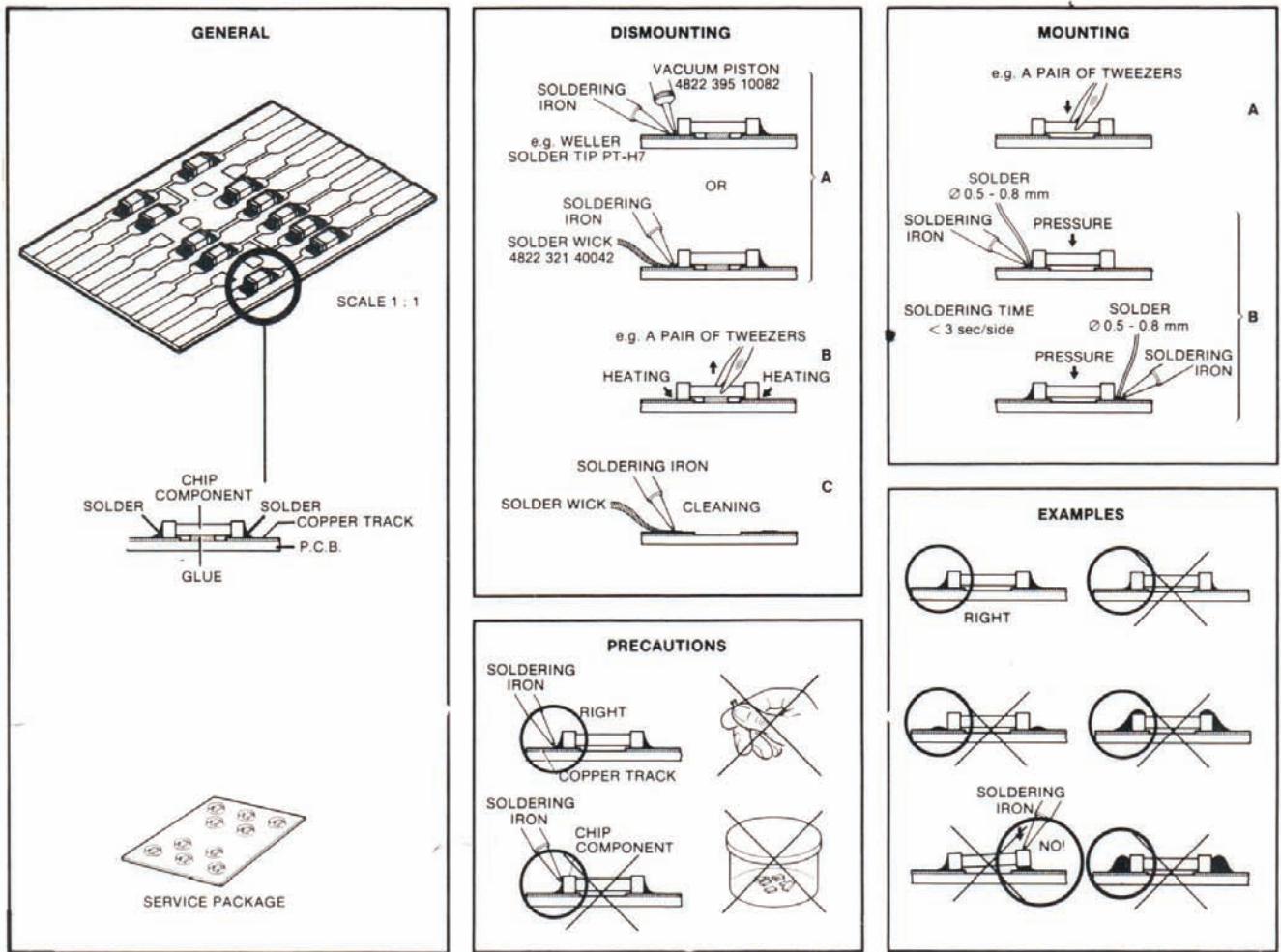
If the tray mechanism has to be disassembled for servicing, a separate disc hold-down should be used. For a service disc hold-down see drawing 42565 A12.  
Page 2-3

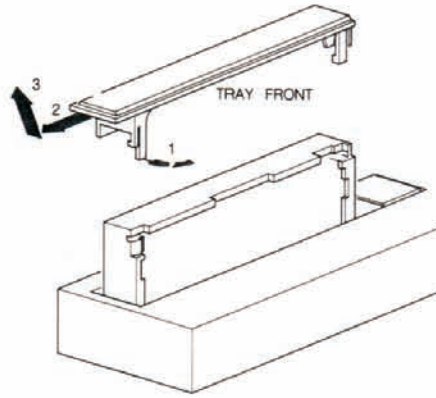
**Test discs**

It is important to treat the test discs with great care. The disorders on the discs (black spots, fingerprints, etc.) are exclusive and unambiguously positioned. Damage may cause additional drop-outs etc. rendering the intentional errors no longer exclusive. In that case it will no longer be possible to check e.g. the good working of the track detectors.

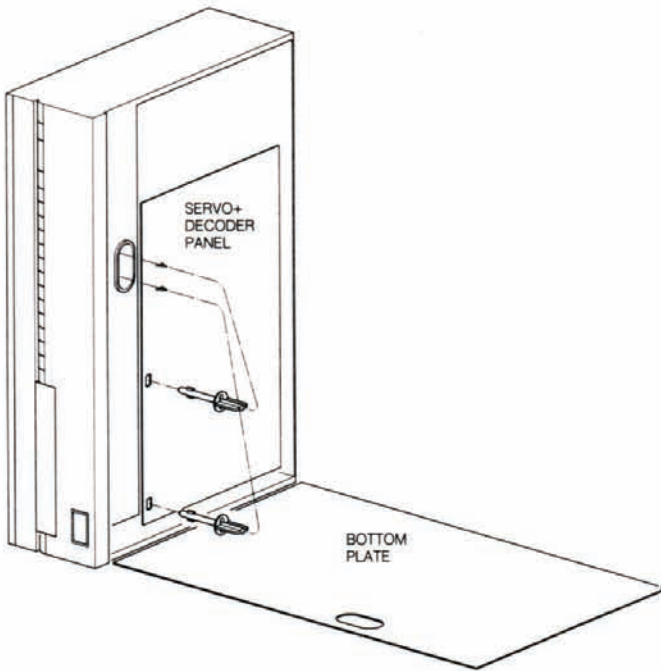
**SERVICE TOOLS**

Audio signal disc (1)	4822 397 30184
Disc without errors (5)+ disc with DO errors, black spots and fingerprints (5A)	4822 397 30096
Disc 65 min 1kHz without pause	4822 397 30155
Max diameter disc	4822 397 60141
Torx screwdrivers Set (straight)	4822 395 50145
Set (square)	4822 395 50132
13th order filter	4822 395 30204
Service cable (5p)	4822 321 21273
Service cable (14p)	4822 321 21598
Service flexfoil (14p)	4822 322 40066
Service connector (14p)	4822 267 50676
Glass disc	4822 395 90204



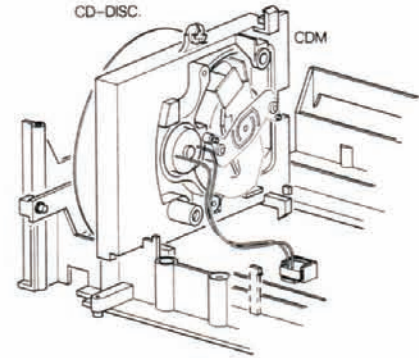


MEASURING AND ADJUSTMENT POSITION OF THE SET



MDA.02138  
916/T19

SERVICE POSITION PLAY

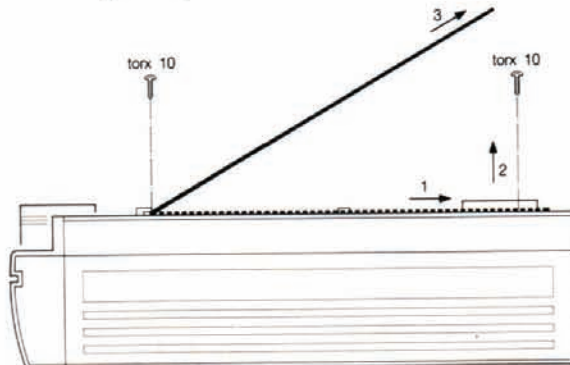


EVA.00849  
916/T19

(DE)-MOUNTING THE BOTTOM PLATE

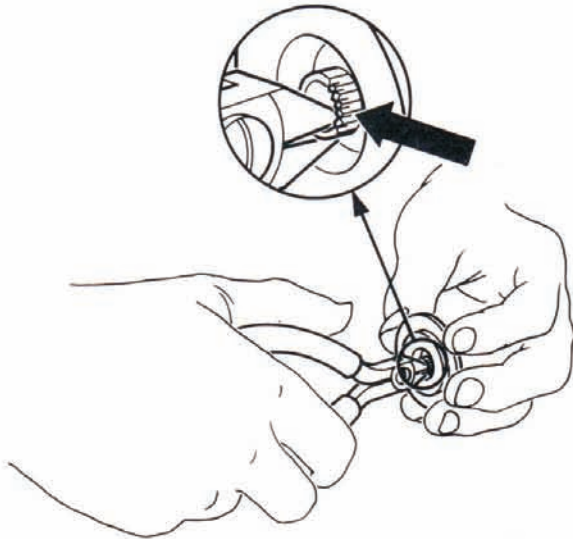
- ↓ 1
- ↓ 2
- ↓ 3

- ↓ 3
- ↓ 2
- ↓ 1



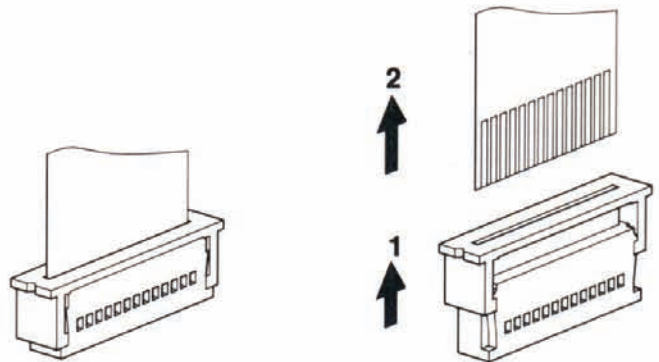
MDA.02161  
T20-918

**SERVICE DISC-HOLDDOWN**



42 565 A12

**DEMOUNTING FOIL CDM**

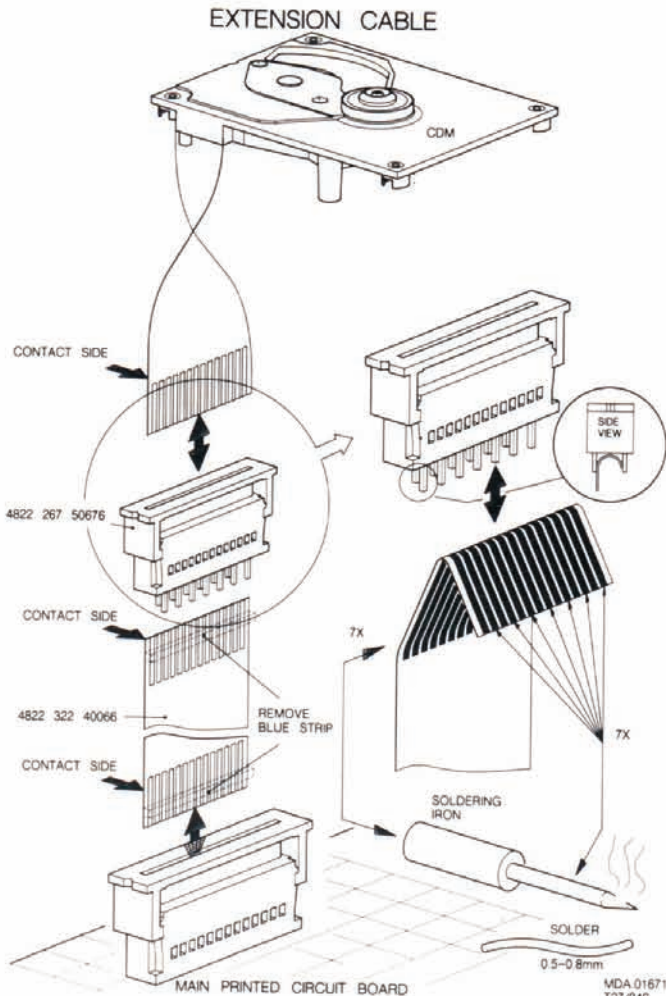


MDA.01408  
T28/822

**Compose a service Disc hold-down in the following way**

- Cut in the most inner ring of a disc hold-down (4822 462 50383) with small and sharp nippers, see fig. above
- Enlarge the diameter of the innermost ring slightly with the hind part of a pencil or ballpoint, so that it jams onto the turntable with sufficient force.
- If the jamming force decreases after certain time of use, the diameter has to be enlarged with a pencil or ballpoint again.

**SERVICE CDM FOIL**



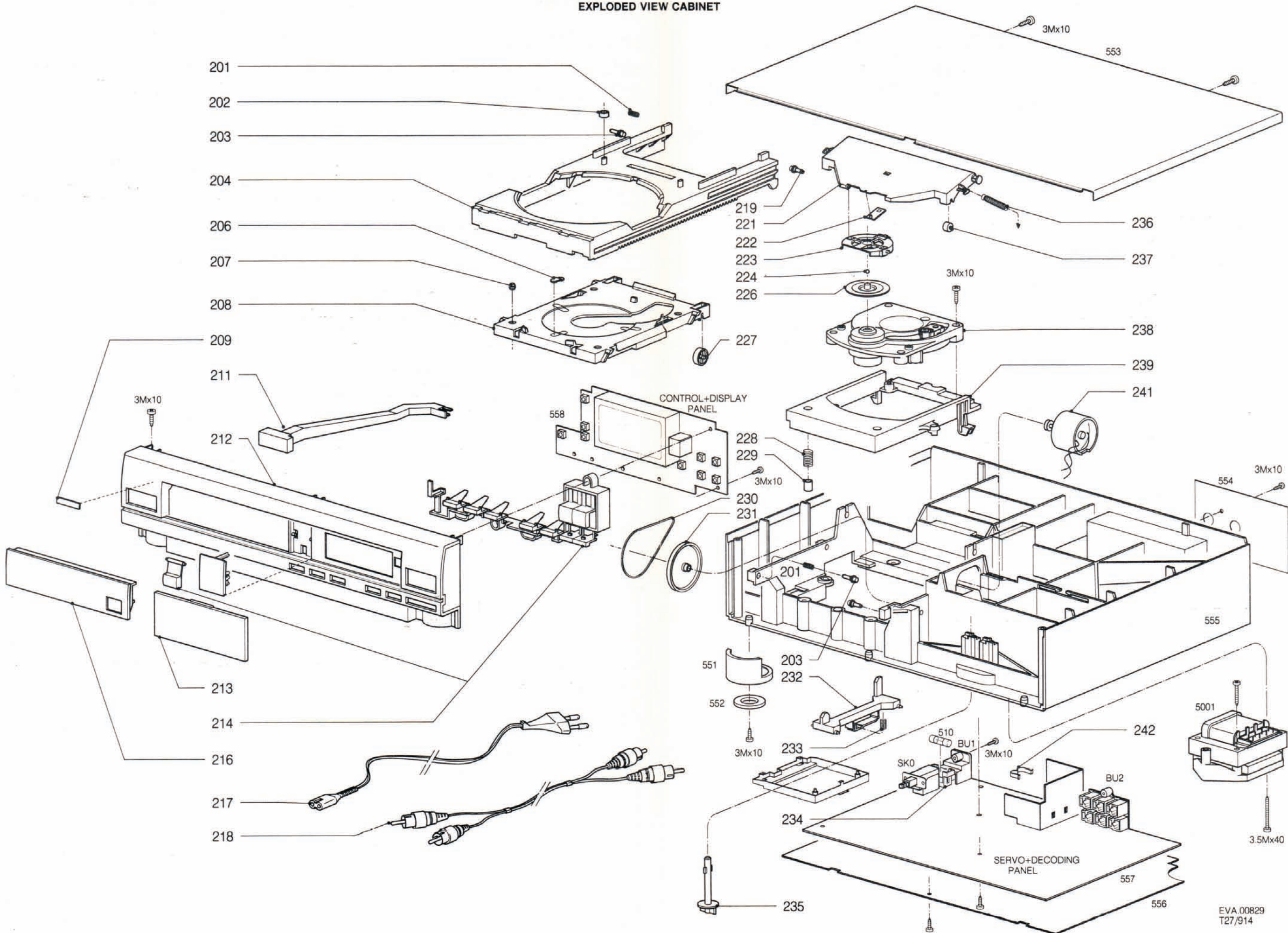
MDA.01671  
T27/846

**CABINET PARTS**

201	4822 492 52094	
202	4822 532 51756	
203	4822 402 61252	
204	4822 444 50603	
206	4822 325 50176	
207	4822 325 50177	
208	4822 466 92251	(+ pos. 206, 207, 227)
209	4822 459 10806	
211	4822 410 60107	/00R/05R
211	4822 410 60438	/60R/65R/70R
212	4822 444 40306	/00R/05R
212	4822 444 40337	/60R/65R/70R
213	4822 381 11053	/00R/05R
213	4822 450 61479	/60R/65R/70R
214	4822 410 60106	/00R/05R
214	4822 410 60437	/60R/65R/70R
216	4822 444 40307	/00R/05R
216	4822 444 40338	/60R/65R/70R
217	4822 321 10457	/00R/60R
217	4822 321 10522	/05R/65R
217	4822 321 10523	/70R
218	4822 321 22832	
219	4822 402 61253	
221	4822 444 60568	
222	4822 466 92257	
223	4822 401 61207	
224	4822 520 40177	
226	4822 530 80503	
227	4822 528 90638	
228	4822 492 51902	
229	4822 466 61587	
230	4822 358 10115	
231	4822 528 81329	
232	4822 402 50276	
233	4822 492 52123	
234	4822 256 30274	
235	4822 535 71262	
236	4822 492 32883	
237	4822 528 90639	
238	4822 691 30209	
239	4822 402 61196	
241	4822 361 20998	
242	4822 492 63076	

Spring under item 231 4822 492 70332

EXPLODED VIEW CABINET



EVA 00829  
T27/914





**A-1 μP - SIGNALS**

Signal	Mode				Remarks
Reset	Power on	14		Pulse "high"	
X-TAL	Stand-by	13		4 MHz	See frequency on x-tal
TRAY IN	Push tray	83		"high"	"high" when tray is closing
TRAY OUT	Open/close	83		"low"	"low" when tray is opening
$\overline{\text{ATSB}}$	DISC, SEARCH	89		"high"	"low" during search
I <sup>2</sup> C	Power on, play	31		Activity	"high" when starting up

T-22382A

**B-2 B0, B1, B2, B3 SIGNALS**

Signal	Mode				Remarks
B0	Service position 0 or 1; search >>	36		"low"	
	Service position 0 or 1; search <<	36		"low"	
B1	Service position 0 or 1; search >>	34		"high"	
	Service position 0 or 1; search <<	34		"high"	
B2	Service position 0 or 1; search >>	33		"low"	
	Service position 0 or 1; search <<	33		"high"	
B3	Service position 0 or 1; search >>	32		"high"	
	Service position 0 or 1; search <<	32		"high"	

T-22382B

**B-3 CHECK OF THE PHOTODIODES**

Step	Signal	Mode				Remarks
1	-	power on		-	-	See drawing 38314A12 Signal depends on Distance lens ↔ IR LED of remote control

T-22382C








**B-4 CHECK OF LASER SUPPLY**

The laser, the lasersupply plus the monitor diode form a feedback system. A defect in the lasersupply may result in the destruction of the laser. If, in that case, the laser is replaced, (= complete C.D.M.-unit) the new laser will also become defective. However, it is impossible to check and repair a feedback system if a link is missing. For this reason the laser supply can be checked with the replacement circuit for laser assembly.

Step	Signal	Mode				Remarks
1	LO	serv. pos. 2		-	1.8<V <2.3	PRS05539
	LM	SK		-	170<mV <220	
2	LO	serv. pos. 2		-	1.8<V <2.3	PRS05540
	LM	SK		-	170<mV <220	
3	LO	Power on		-	0V ± 0.2V	No light





T-22382D

**B-4 LASER CURRENT ADJUSTMENT**

Step	Signal	Mode					Remarks
1	-	Power off		R3520	1kΩ	-	Pre-adjustment Ohmic value
2	Eye-pattern HF	Power on Test disc 5 play	pin 32 decoder A (SAA7310) 	-	-	See drawing 37017B8	If no signal see "start up procedure"
3	laser current = voltage across R3508	Test disc 5 play track 1		R3520	50 mV DC	-	Use a high ohmic voltage meter




T-22382E

**B-5  
ADJUSTMENT OF FOCUS-OFFSET**

Step	Signal	Mode					Remarks
1	-	Power on	-	R3568	-	-	adjust for optical mid-position of the focus motor
2	FE LAG	Play Test disc 5 Track 1	27	R3568	400mV ± 40 mV DC	-	fine adjustment




T-22382F

**B-5 FOCUS ACTION**

Signal	Mode				Remarks
SI/RD	Service position 1 when repeating start up procedure	21			See drawing MDA.01403
FE	Service position 1, no disc	26			See drawing MDA.01413
FE-LAG	Test disc 5A, play	27		pulse "high"	See adjustment of focus-offset




T-22382G

**C-1 HIGH SPEED DISC ROTATION**

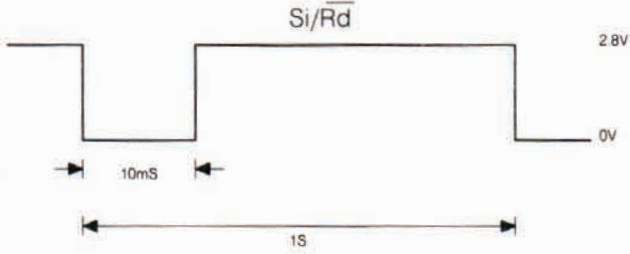
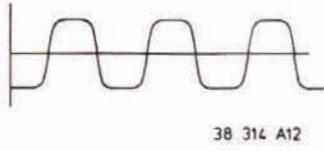
Signal	Mode				Remarks
HFI	Test disc 5, play or service position 2	65			See drawing: 37017B8
X-tal	Test disc 5A, play or service position 2	70		11.28 MHz	
MC	Test disc 5, play or service position 2	12			See drawing: 38849A12

T-22382H

**C-2 TRACK FOLLOWING**

Signal	Mode				Remarks
RE dig	Test disc 5, play or service position 3	37			Square wave
RE lag		41			DC level ± 2,5 Volt
RAD+	Test disc 5A, service position 1 <<>>	40			Arm inside: 1V Arm outside: -1V
C osc1	Test disc 5, play or service position 3	30		650 Hz	
C osc2	Test disc 5, play or service position 3	31		650 Hz	
LEAD	Position stop	35		650 Hz	Sinus
LEAD	Position play	35			See drawing 30743B
IDAC	Position play	48			Pulses low and high when bumped against the CDM

T-22382I



MDA 01403  
T33/B21

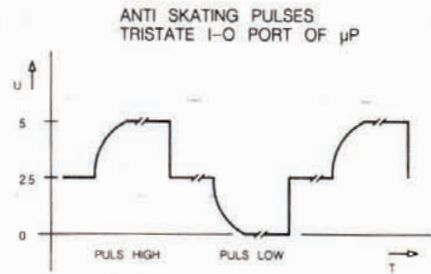
MDA 01413  
T33/B23



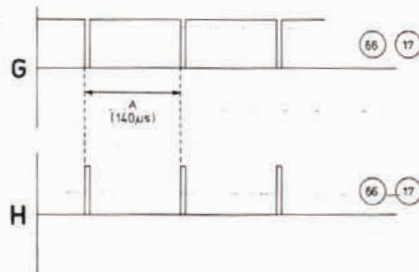
38 849 A12

POSITION PLAYER	POWER ON	SERVICE POSITION 3	PLAY	SEARCH PAUSE
DOOS SIGNAL	LOW	HIGH	HIGH	




MDA 01143  
T12 -651



MDA 02158  
T-04 917






## D1 JUMP TO TRACK 1

Signal	Mode				Remarks
$\overline{\text{DODS}}$	Test disc 5A search >> or search <<	19			See drawing MDA.01143
QRA	Test disc 5A, play	75			} See drawing MDA.00453
QDA	Test disc 5A, play	77			
QCL	Test disc 5A, play	76			
SWAB/SSM	Test disc 5A, play	78			See drawing MDA.00239
SCAB	Test disc 5A, play	79			See drawing MDA.00239
SDAB	Test disc 5A, play	80			See drawing MDA.00239




T-22382J

## D-2 NO AUDIO OUTPUT LEFT+RIGHT

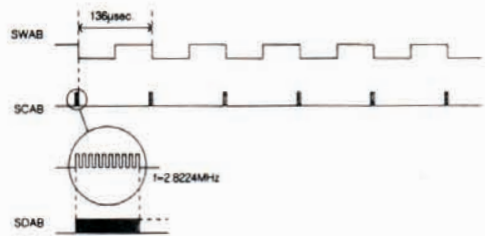
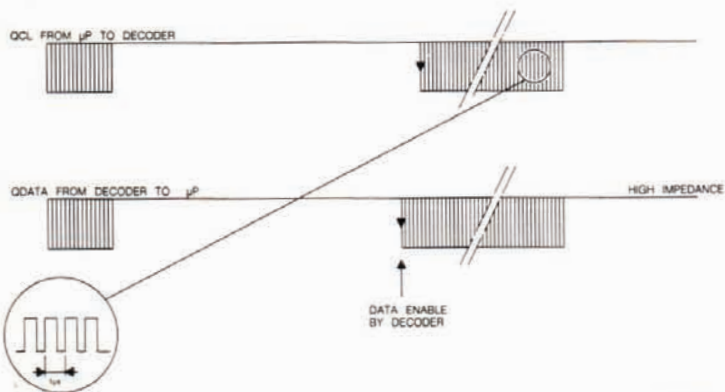
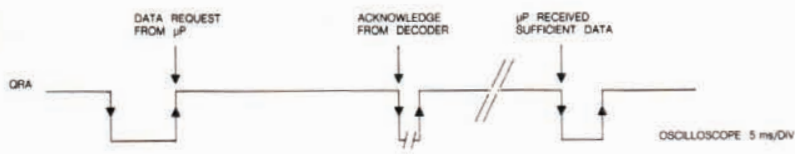
Signal	Mode				Remarks
CLAB	Disc, play	72			See drawing 38847C12
DAAB	Disc, play	73		activity	
EFAB	Testdisc 5A	74		pulses "high"	When the disc is slowly braked by hand
CLBD	Disc, play	87			See drawing 38848C12
DABD	Disc, play	86		activity	
WSBD	Disc, play	85			See drawing 38848C12
$\overline{\text{MUSB}}$	Disc, play	90		"high"	Pulse low when track <</>

T-22382K

## D-5 DEEM CIRCUIT

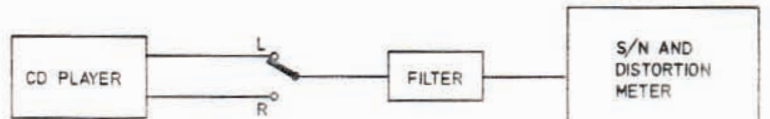
Signal	Mode				Remarks
DEEM	Test disc 5A: track 14 PLAY track 15 PLAY	84		"low" "high"	See testpoint 92 and 91 on DEEM circuit
Testpoint 92	Test disc 5A track 14	92		LF signal	
Testpoint 92	Test disc 5A track 15	92		No signal	
Testpoint 91	Test disc 5A track 14	91		LF signal	
Testpoint 91	Test disc 5A track 15	91		No signal	

T-22382L



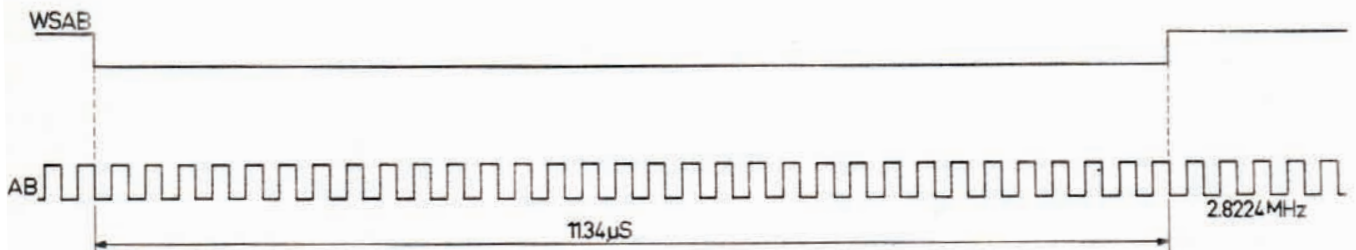
MDA 00453  
T27/840

MDA 00239  
T12/638  
CD450

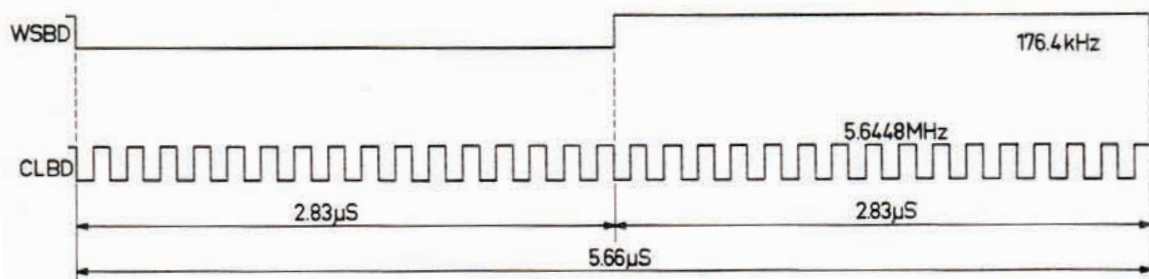


e.g. SOUND TECHNOLOGY  
ST 1700B

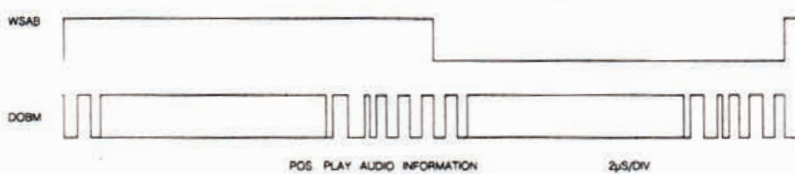
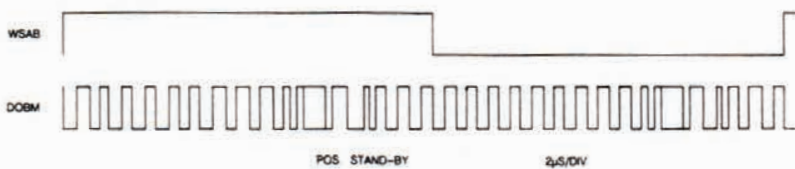
30 459 A12



38 847 C12






38 848 C12



MDA 00239  
T07/723

**D-6 SPECIFICATIONS MEASUREMENT**

Signal	Mode				Remarks
BU2-L	Test disc 3, play, total harmonic distortion	filter output	See technical data		See drawing 30459A12
BU2-R	Test disc 3, play, total harmonic distortion	filter output	See technical data		See drawing 30459A12
BU2-L	Test disc 3, play signal-to-noise ratio	filter output	See technical data		See drawing 30459A12
BU2-R	Test disc 3, play signal-to-noise ratio	filter output	See technical data		See drawing 30459A12

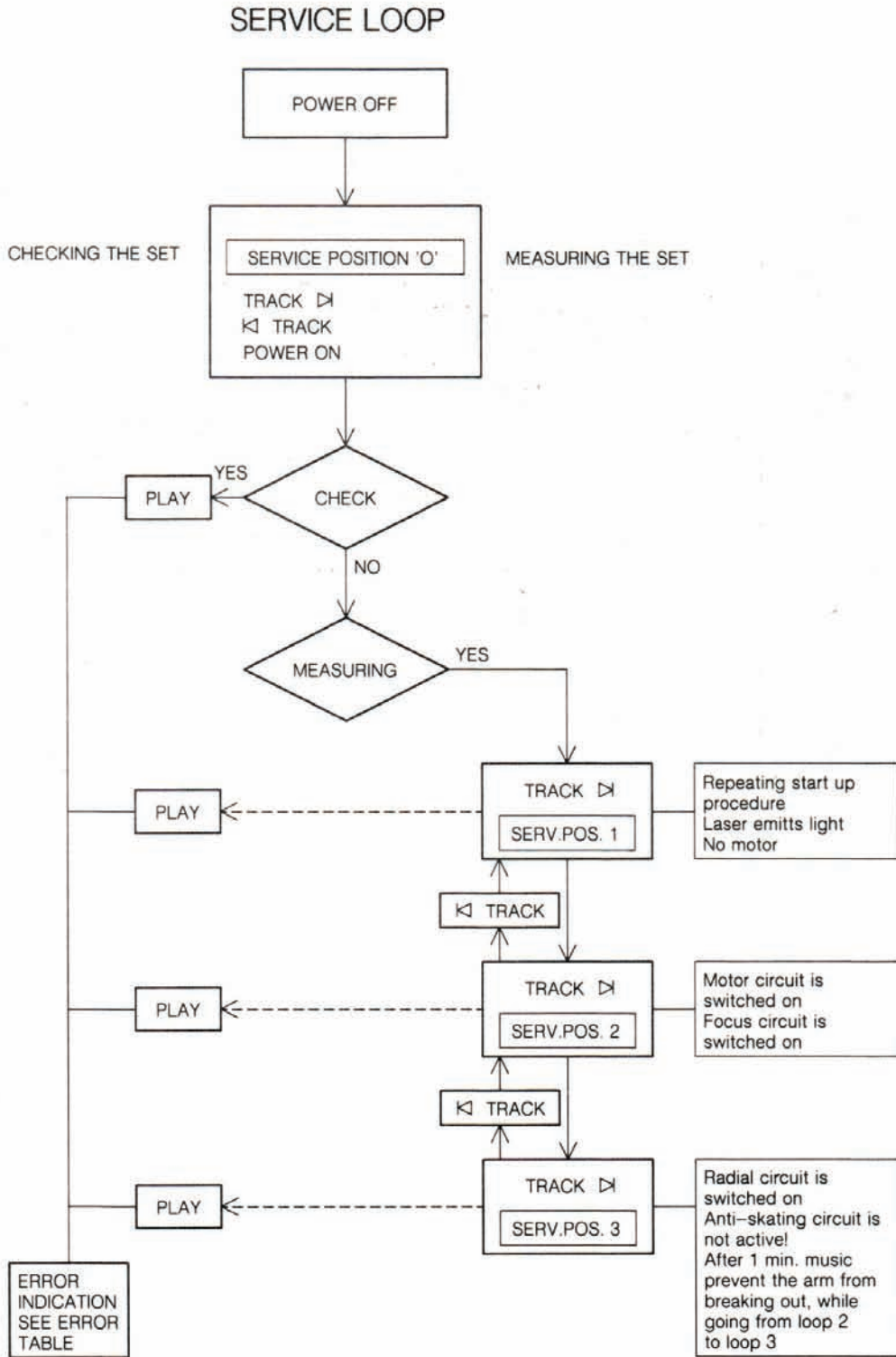
T-22382M

**System errors**

- 2 Focus error: no track loss
- 3 Radial start error: min excentricity point not found
- 6 TL error during jump: no positive TL or Rp edge during 60x8 milliseconds.
- 7 Subcode error: no valid subcode within 3 seconds.
- 8 TOC error: out of lead-in while reading TOC.

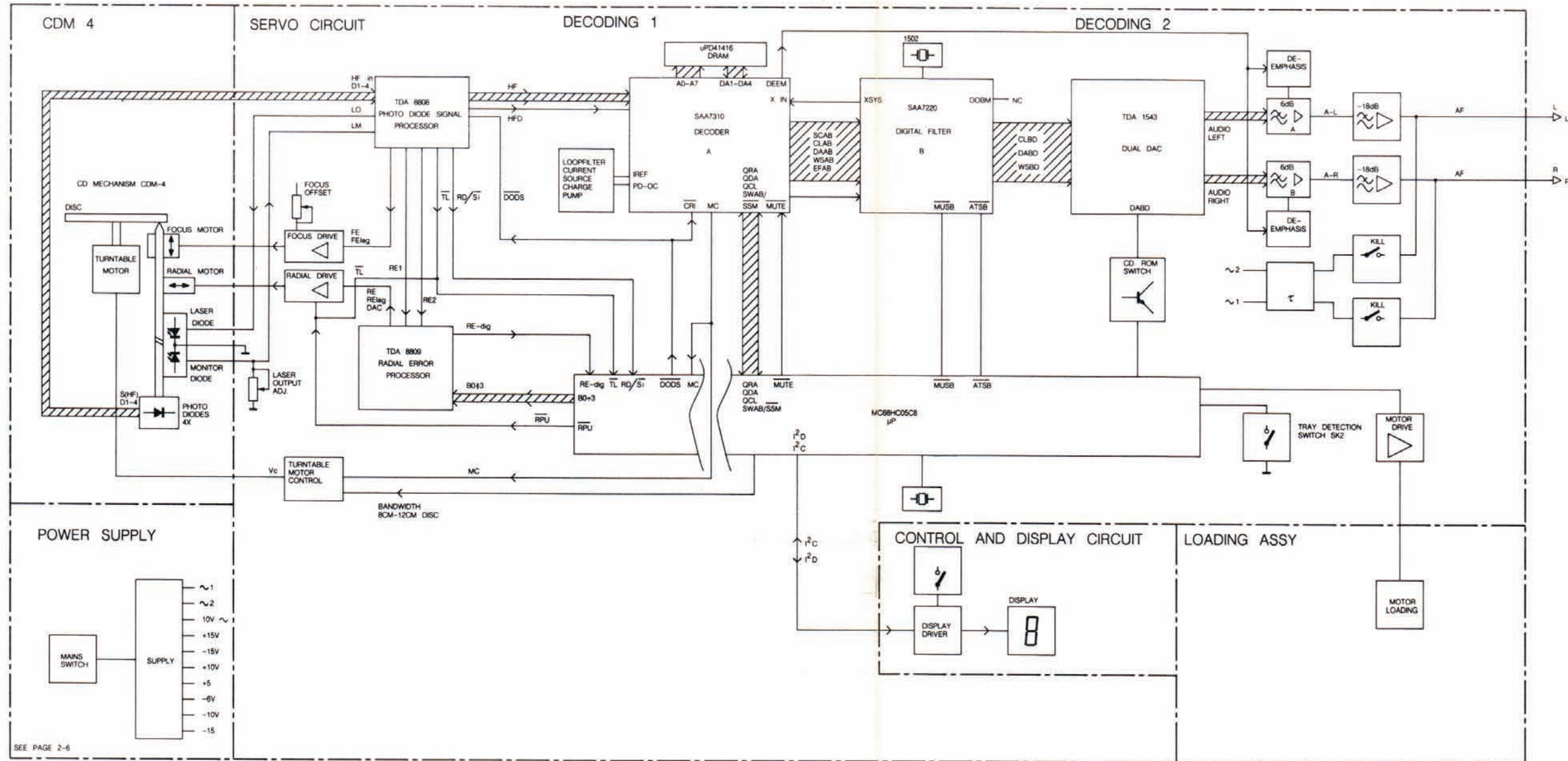
**Operating errors**

- 30 Next at a boarder when repeat is off.
- 31 Previous at a boarder when repeat is off.
- 34 No program.
- 35 Program memory full.
- 36 Programmed track is non existing on this CD.
- 37 Selected track is non existing on this CD.
- 40 Track key pressed when program of no valid track selection.
- 41 Track selected while program off.
- 56 AB key pressed while not in play mode.
- 60 Fast forward bound.
- 61 Fast reverse bound.



MDA.02157  
T27/918

4-1  
BLOCK DIAGRAM



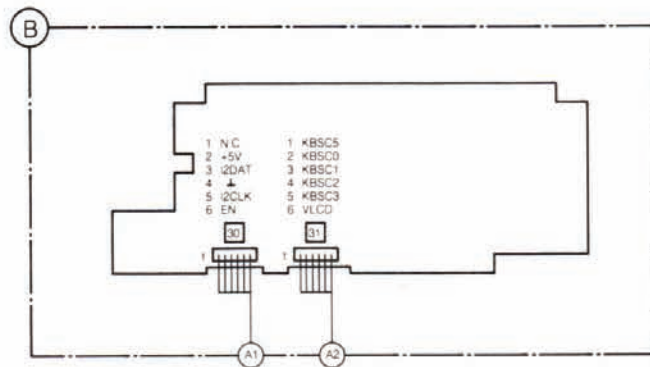
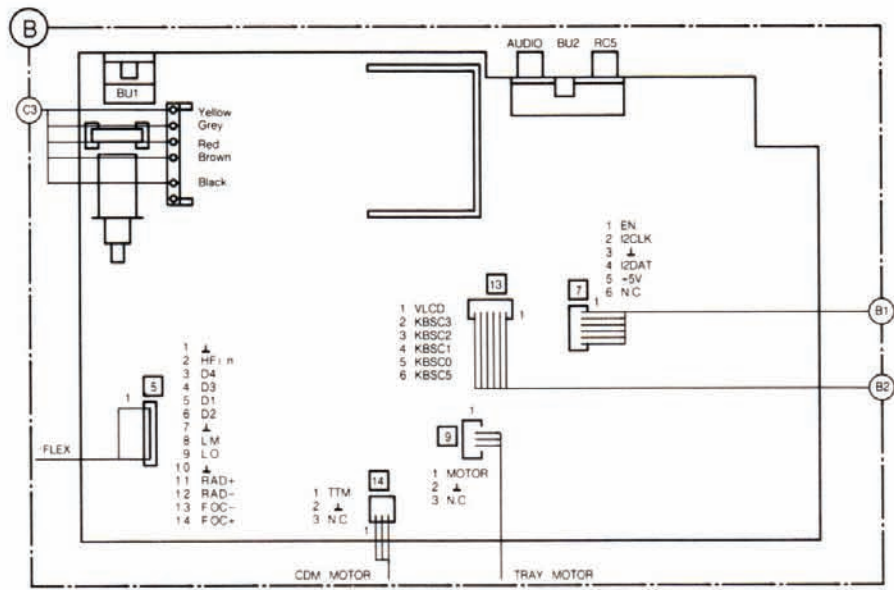
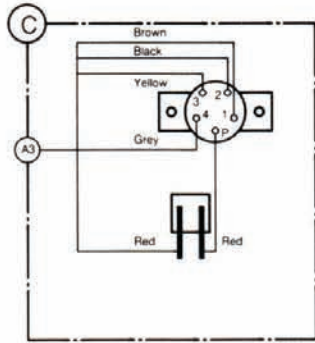
SEE PAGE 2-6

PRS 05931  
T-27 918

- |            |                                                                             |        |                                                                                                     |               |                                                          |          |                                        |
|------------|-----------------------------------------------------------------------------|--------|-----------------------------------------------------------------------------------------------------|---------------|----------------------------------------------------------|----------|----------------------------------------|
| AGC        | - Automatic Gain Control                                                    | Rosc   | - Resistor wobble oscillator                                                                        | ATSB          | - Attenuation of Audio level in Search position (Cueing) | MUSB     | - Soft Mute signal                     |
| BO-B3      | - Control bits for radial circuit                                           | Rwob   | - Wobble generator input                                                                            | CD ROM Switch | - Digital Data information on disc signal                | PD/OC    | - Phase detector - oscillator control  |
| BEQ        | - Equalizer reference current input                                         | RE1    | - Radial error signal 1 (summation of amplified currents D <sub>3</sub> and D <sub>4</sub> )        | CEFM          | - Clock Eight-to-Fourteen Modulator                      | KBSC..   | - Key board scan                       |
| BGC        | - DC and LF gain control reference input                                    | RE2    | - Radial error signal 2 (summation of amplified currents D <sub>1</sub> and D <sub>2</sub> )        | CLAB          | - Clock signal Decoder-A to Filter-B                     | VLCD     | - Voltage liquid cristal display       |
| Cosc1      | - Capacitor wobble oscillator                                               | RE dig | - Radial error digital                                                                              | CLBD          | - Clock signal Filter-B to DAC                           | QCL      | - Q-channel Clock signal               |
| Cosc2      | - Capacitor wobble oscillator                                               | RE lag | - Radial error signal for LAG network                                                               | CREF          | - Reference Current                                      | QDA      | - Q-channel Data signal                |
| DEC        | - Decoupling input internal bypass                                          | Sc     | - Starting up capacitor input                                                                       | CRI           | - Counter Reset Inhibit                                  | QRA      | - Q-channel Request Acknowledge        |
| DET        | - HF detector voltage input                                                 | Si/RD  | - On/off control for laser supply and focus circuit. Ready signal, Starting up procedure succesful. | DAAB          | - Data signal Decoder-A to Filter-B                      | SCAB     | - Subcode clock Decoder-A to Filter-B  |
| DIV4       | - Divide by 4 input                                                         | TL     | - Track loss output signal                                                                          | DABD          | - Data signal Filter-B to DAC                            | SDAB     | - Subcode data Decoder-A to Filter-B   |
| DODS       | - Drop out detector suppression                                             | TTM-   | - Control voltage for turntable motor                                                               | DEEM          | - Deemphasis                                             | SWAB/SSM | - Subcode Word/Start-stop motor signal |
| D1+4       | - Photodiode currents                                                       | TTM+   | - Control voltage for turntable motor                                                               | DOBM          | - Digital out signal                                     | WSAB     | - Word select Decoder-A to Filter-B    |
| FE         | - Focus error signal                                                        | Vext-  | - Supply connection                                                                                 | EFAB          | - Error flag Decoder-A to Filter-B                       | WSBD     | - Word Select Decoder-B to DAC         |
| FE lag     | - Focus error signal for LAG network                                        | Vext+  | - Supply connection                                                                                 | MUTE          | - Mute signal                                            | XIN      | - Oscillator signal in Decoder-A       |
| HF         | - HF output for DEMOD                                                       |        |                                                                                                     |               |                                                          | XSYS     | - Oscillator signal out Filter-B       |
| HFD        | - HF detector output for DEMOD                                              |        |                                                                                                     |               |                                                          |          |                                        |
| HF-in      | - HF current input to HF amplifier                                          |        |                                                                                                     |               |                                                          |          |                                        |
| HF-out     | - HF amplifier and equalizer voltage output                                 |        |                                                                                                     |               |                                                          |          |                                        |
| LM         | - Laser monitor diode input                                                 |        |                                                                                                     |               |                                                          |          |                                        |
| LO         | - Laser amplifier current output                                            |        |                                                                                                     |               |                                                          |          |                                        |
| MC         | - Motor control signal                                                      |        |                                                                                                     |               |                                                          |          |                                        |
| offset IN  | - Offset control input                                                      |        |                                                                                                     |               |                                                          |          |                                        |
| offset OUT | - Offset control output                                                     |        |                                                                                                     |               |                                                          |          |                                        |
| PLLH       | - PLL on hold output                                                        |        |                                                                                                     |               |                                                          |          |                                        |
| RADout     | - output of RE2-RE1 input                                                   |        |                                                                                                     |               |                                                          |          |                                        |
| RE         | - Radial error signal (Amplified RE <sub>2</sub> -RE <sub>1</sub> currents) |        |                                                                                                     |               |                                                          |          |                                        |

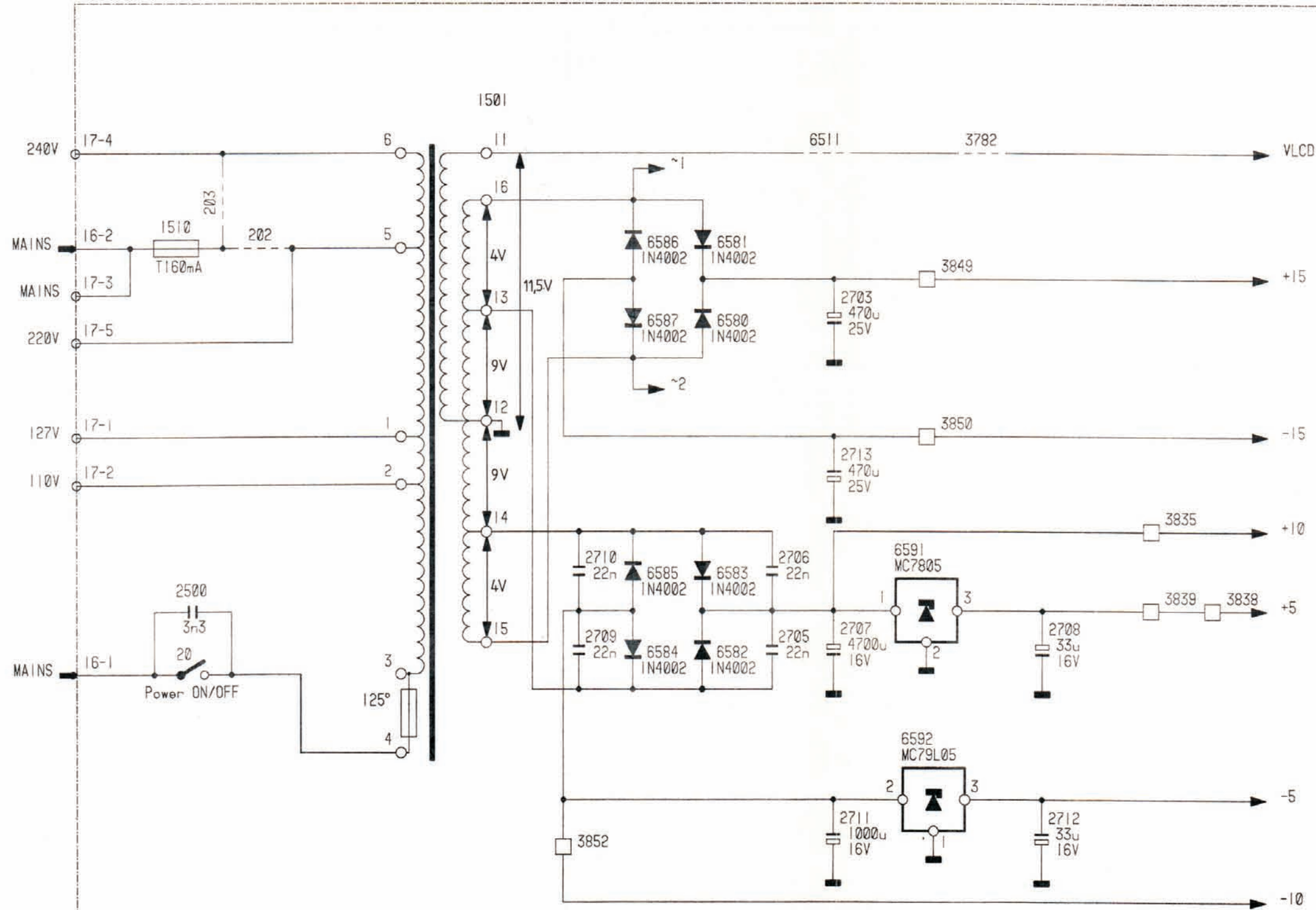


**WIRING DIAGRAM**



MDA 02380  
T02/945

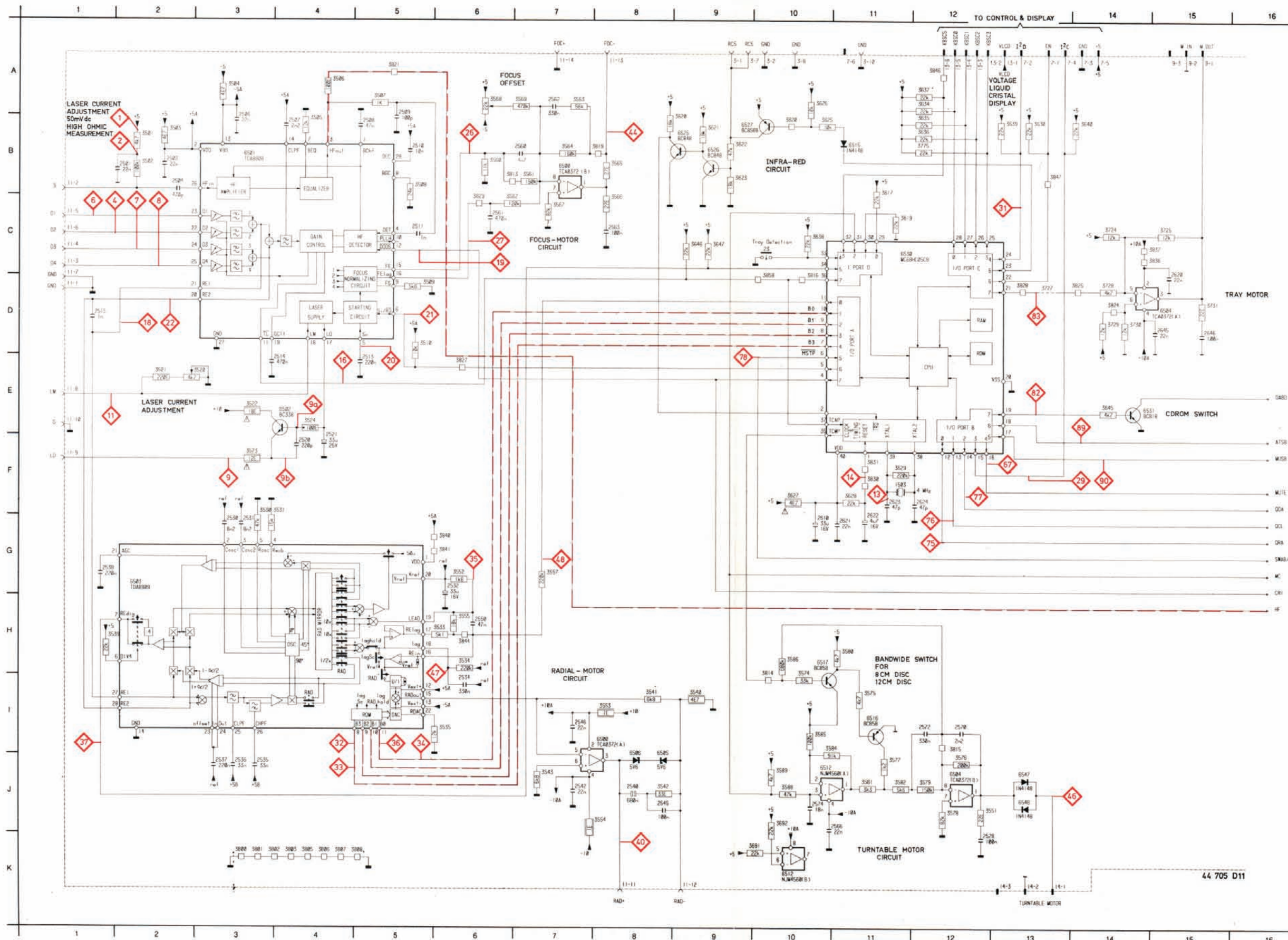
POWER SUPPLY



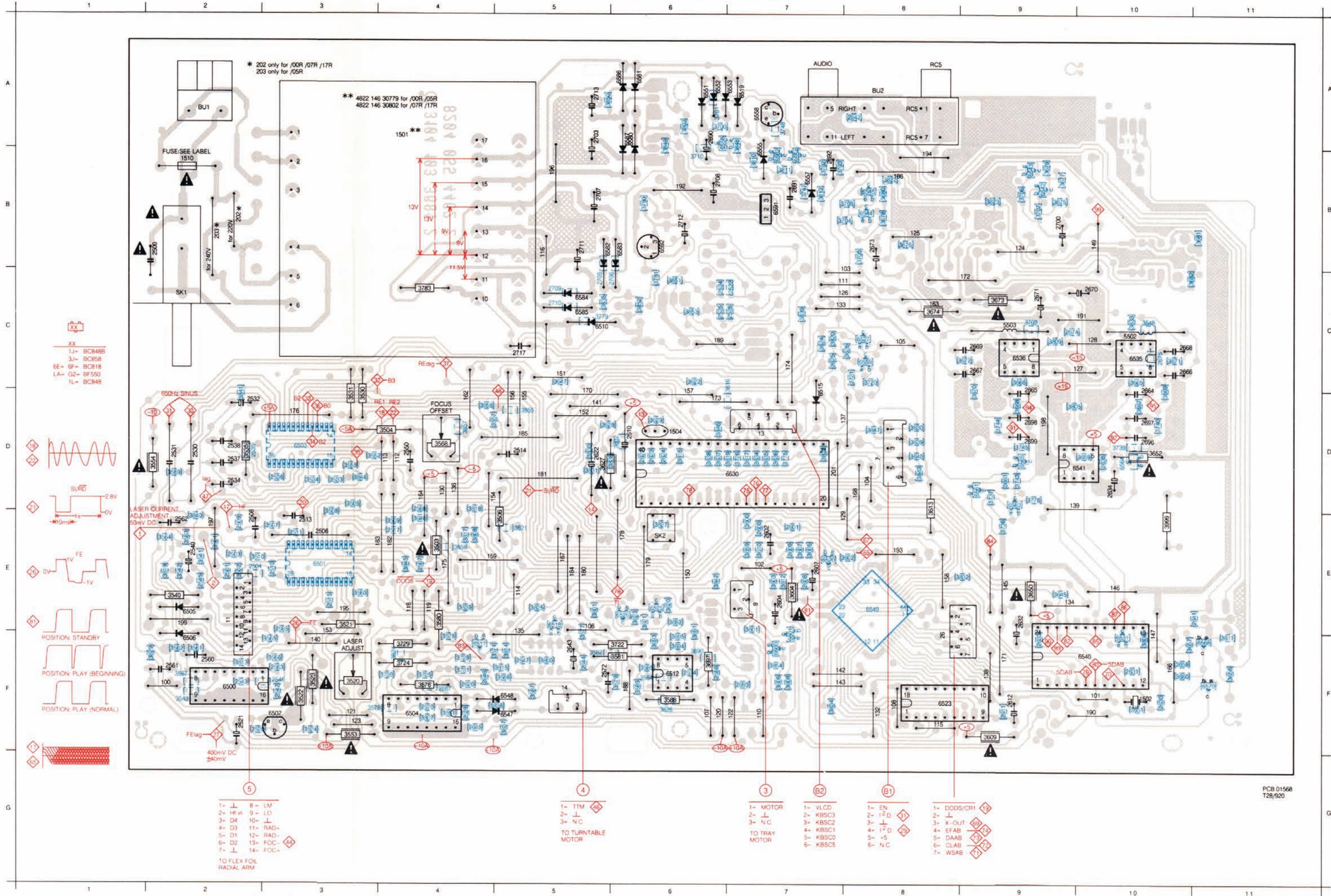
	/00R /60R	/05R /65R /70R
202	X	-
203	-	X

3999  
220E

Resistor 3999 is an identification resistor for automatic measuring program selection.



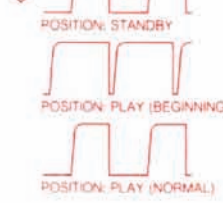
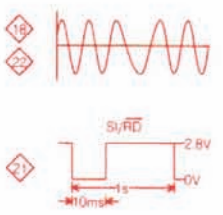
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2501	B 2	3629	F11
2503	B 2	3630	A13
2504	B 2	3634	A12
2506	A 3	3635	A12
2507	A 4	3636	B12
2508	A 5	3637	A12
2509	A 5	3638	C10
2510	B 5	3639	A13
2511	C 5	3640	A14
2513	D 5	3645	E14
2514	D 4	3646	C 9
2515	D 1	3647	C 9
2520	E 4	3691	K10
2521	E 4	3692	J10
2528	J12	3724	C14
2530	F 3	3725	C15
2531	F 3	3727	D13
2532	G 6	3728	C14
2534	I 6	3729	D14
2535	J 3	3730	D14
2537	J 3	3731	D15
2537	J 3	3775	B12
2538	G 1	3800	K 3
2540	J 8	3801	K 3
2542	J 7	3802	K 3
2545	J 8	3803	K 4
2546	I 7	3805	K 4
2550	H 6	3806	K 4
2560	B 7	3807	K 4
2561	C 6	3808	K 5
2562	A 7	3813	B 6
2563	C 8	3814	H10
2566	J11	3815	I12
2570	I12	3816	C10
2572	I12	3819	B 8
2574	J10	3820	A10
2610	F10	3821	A 5
2620	C15	3824	D14
2621	F11	3825	C14
2622	F11	3827	D 6
2623	F11	3828	C13
2624	F12	3829	B 6
2645	D15	3830	F11
2646	D15	3831	F11
3501	B 2	3836	C15
3502	B 2	3837	C15
3503	B 2	3840	G 6
3504	A 3	3841	G 6
3505	A 4	3844	H 6
3506	A 4	3846	A12
3507	A 5	3847	B13
3508	B 5	3858	C10
3509	C 5	6500	B 7
3510	D 5	6500	I 8
3520	E 3	6501	B 3
3521	E 2	6502	E 4
3522	E 3	6503	G 2
3523	F 3	6504	D15
3524	E 4	6504	J12
3530	F 3	6505	I 8
3531	F 4	6506	I 8
3533	H 6	6512	J10
3534	H 6	6512	K10
3535	I 6	6515	B11
3539	H 1	6516	I11
3540	I 9	6517	H10
3541	I 8	6525	B 9
3542	J 8	6526	B 9
3543	J 7	6527	A 9
3551	J13	6530	C11
3552	G 6	6531	E15
3553	I 8	6547	J13
3554	J 8	6548	J13
3555	H 6		
3557	G 7		
3560	B 6		
3561	B 7		
3562	B 7		
3563	A 7		
3564	B 7		
3565	B 8		
3566	B 8		
3567	B 7		
3568	A 6		
3569	A 7		
3574	H10		
3575	I11		
3576	I12		
3578	J12		
3579	J12		
3580	H11		
3581	J11		
3582	J11		
3584	I11		
3585	I10		
3586	H10		
3588	J10		
3589	J10		
3517	B11		
3619	C11		
3620	A 9		
3621	A 9		
3622	B 9		
3623	B 9		
3625	A10		
3626	A10		
3627	F10		



\* 202 only for /00R /07R /17R  
203 only for /05R

\*\* 4822 146 30779 for /00R /05R  
4822 146 30802 for /07R /17R

- XX
- 1J- BC848B
- 3J- BC858
- 6E- 6F- BC818
- LA- GZ- BF550
- 1L- BC848



- 1- LM
  - 2- HR m
  - 3- D4
  - 4- D3
  - 5- D1
  - 6- D2
  - 7- LM
  - 8- LM
  - 9- LO
  - 10- LM
  - 11- RAD+
  - 12- RAD-
  - 13- FOC
  - 14- FOC-
- TO FLEX FOR RADIAL ARM

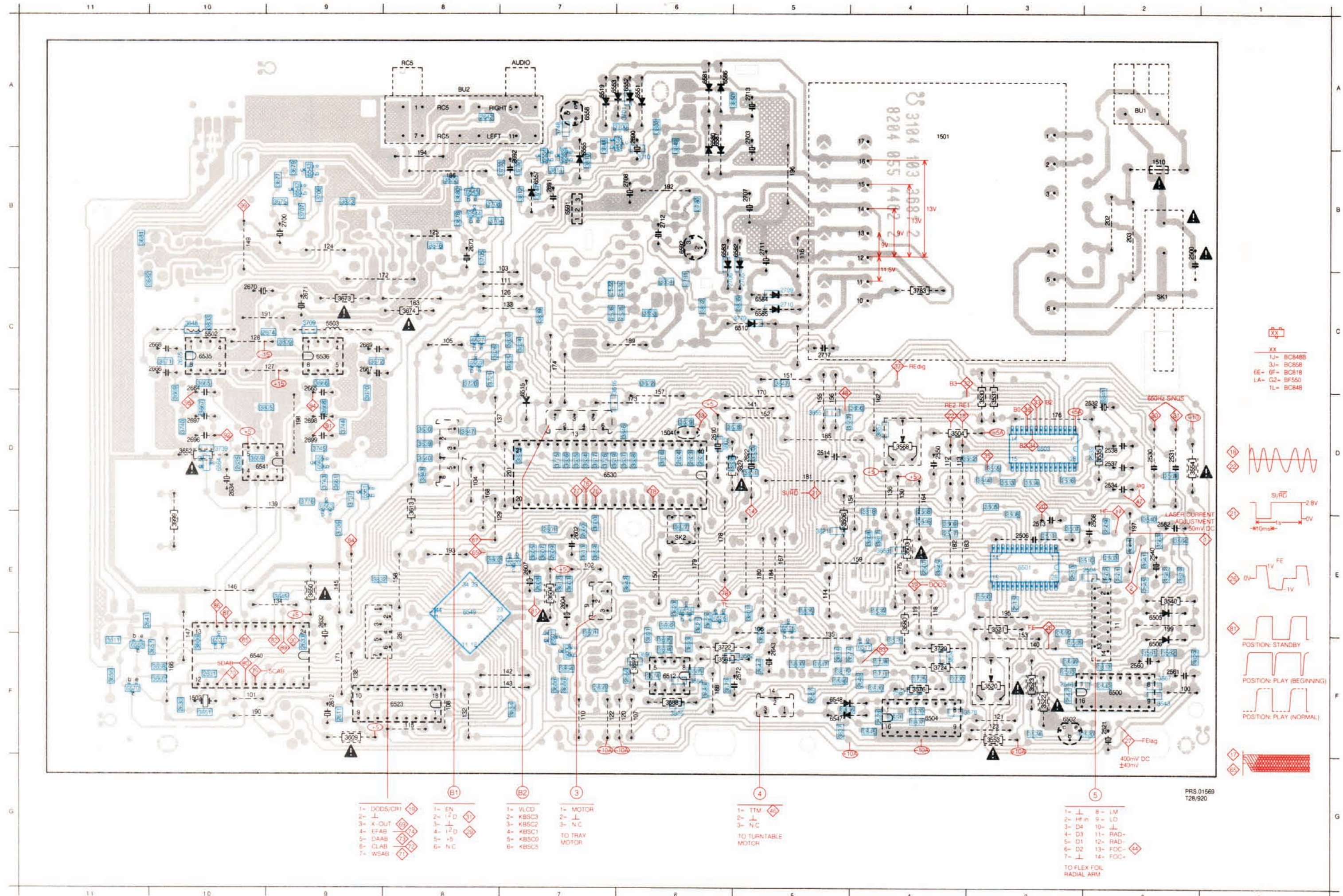
- 1- TIM
  - 2- NC
  - 3- NC
- TO TURNABLE MOTOR

- 1- MOTOR
  - 2- NC
  - 3- NC
- TO TRAY MOTOR

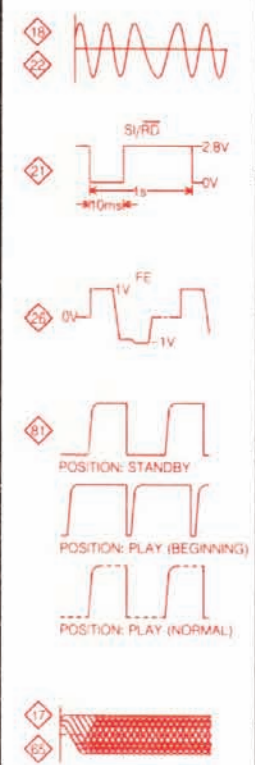
- 1- VLCD
- 2- KBSC3
- 3- KBSC2
- 4- KBSC1
- 5- KBSC0
- 6- KBSC5

- 1- EN
- 2- RD
- 3- RD
- 4- RD
- 5- RD
- 6- NC

- 1- DOOS/CR1
- 2- LM
- 3- X-OUT
- 4- EFAB
- 5- DAAB
- 6- CLAB
- 7- WSAB

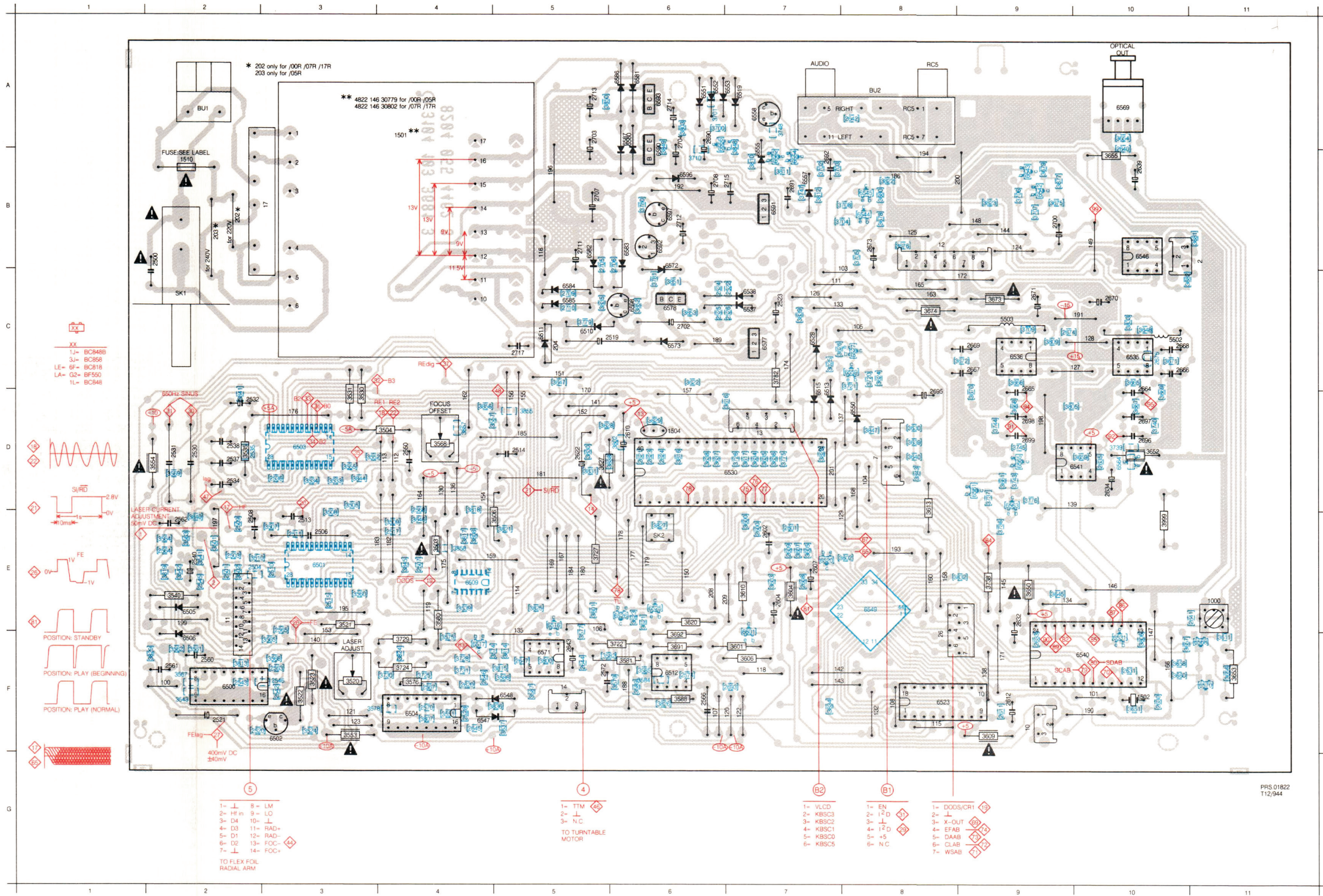


- XX
- 1J- BC848B
- 3J- BC858
- 6E- 6F- BC818
- LA- G2- BF550
- 1L- BC848



- |             |        |          |               |                   |          |
|-------------|--------|----------|---------------|-------------------|----------|
| 1- DODS/CR1 | 1- EN  | 1- VLCD  | 1- MOTOR      | 1- TTM            | 1- LM    |
| 2- J        | 2- I/D | 2- KBSC3 | 2- J          | 2- J              | 2- H in  |
| 3- X-OUT    | 3- I/D | 3- KBSC2 | 3- N/C        | 3- N/C            | 3- D4    |
| 4- LFAB     | 4- I/D | 4- KBSC1 | TO TRAY MOTOR | TO TURNABLE MOTOR | 4- D3    |
| 5- DAAB     | 5- N/C | 5- KBSC0 |               |                   | 5- D1    |
| 6- CLAB     |        | 6- KBSC5 |               |                   | 6- D2    |
| 7- WSAB     |        |          |               |                   | 7- J     |
|             |        |          |               |                   | 8- LM    |
|             |        |          |               |                   | 9- LO    |
|             |        |          |               |                   | 10- J    |
|             |        |          |               |                   | 11- RAD- |
|             |        |          |               |                   | 12- RAD- |
|             |        |          |               |                   | 13- FOC- |
|             |        |          |               |                   | 14- FOC- |
- TO FLEX FOIL RADIAL ARM

PRS 01569  
128/920



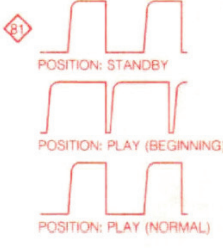
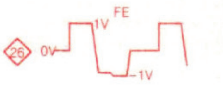
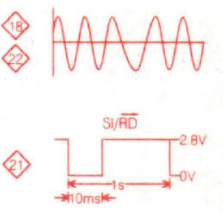
\* 202 only for /00R /07R /17R  
203 only for /05R

\*\* 4822 146 30779 for /00R /05R  
4822 146 30802 for /07R /17R

1501 \*\*



- XX
- 1J= BC848B
- 3J= BC858
- LE= 6F= BC818
- LA= G2= BF550
- 1L= BC848



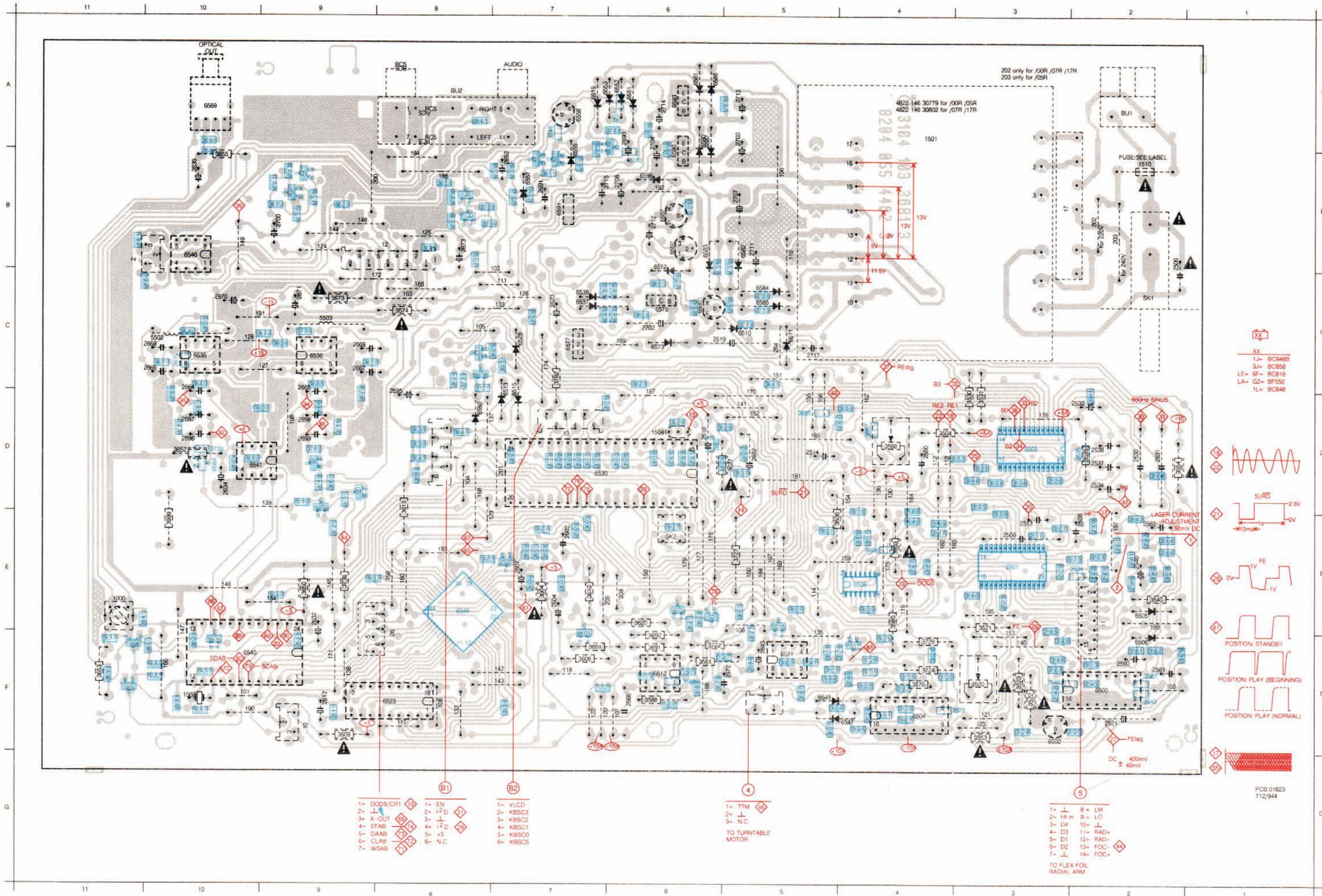
- 1= LM
  - 2= HI in
  - 3= D4
  - 4= D3
  - 5= D1
  - 6= D2
  - 7= LM
  - 8= LM
  - 9= LO
  - 10= LM
  - 11= RAD+
  - 12= RAD-
  - 13= FCC+
  - 14= FCC-
- TO FLEX FOIL  
RADIAL ARM

- 1= TTM
  - 2= NC
  - 3= NC
- TO TURNTABLE  
MOTOR

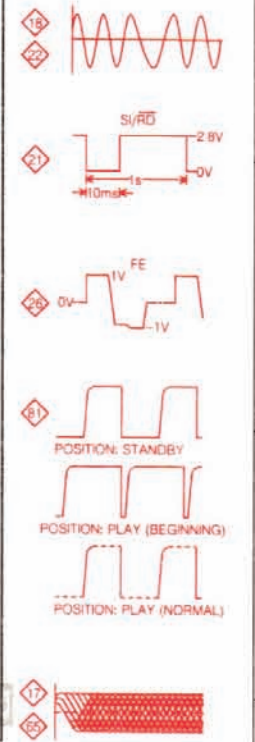
- 1= VLCD
- 2= KBSC3
- 3= KBSC2
- 4= KBSC1
- 5= KBSC0
- 6= KBSC5

- 1= EN
- 2= X-OUT
- 3= D
- 4= D
- 5= +5
- 6= N.C.

- 1= DOOS/CR1
- 2= X-OUT
- 3= EFAB
- 4= DAAB
- 5= CLAB
- 6= WSAB



- XX
- 1J- BC848B
- 3J- BC858
- LE- 6F- BC816
- LA- G2- BF550
- 1L- BC848



- 1- DODS/CR1
- 2- X-OUT
- 3- EFAB
- 4- DAAB
- 5- CLAB
- 6- WSAB
- 7- EN
- 8- I<sup>2</sup>D
- 9- I<sup>2</sup>D
- 0- N.C.

- 1- VLCD
- 2- KBSC3
- 3- KBSC2
- 4- KBSC1
- 5- KBSC0
- 6- KBSC5

- 1- TTM
  - 2- N.C.
  - 3- N.C.
- TO TURNTABLE MOTOR

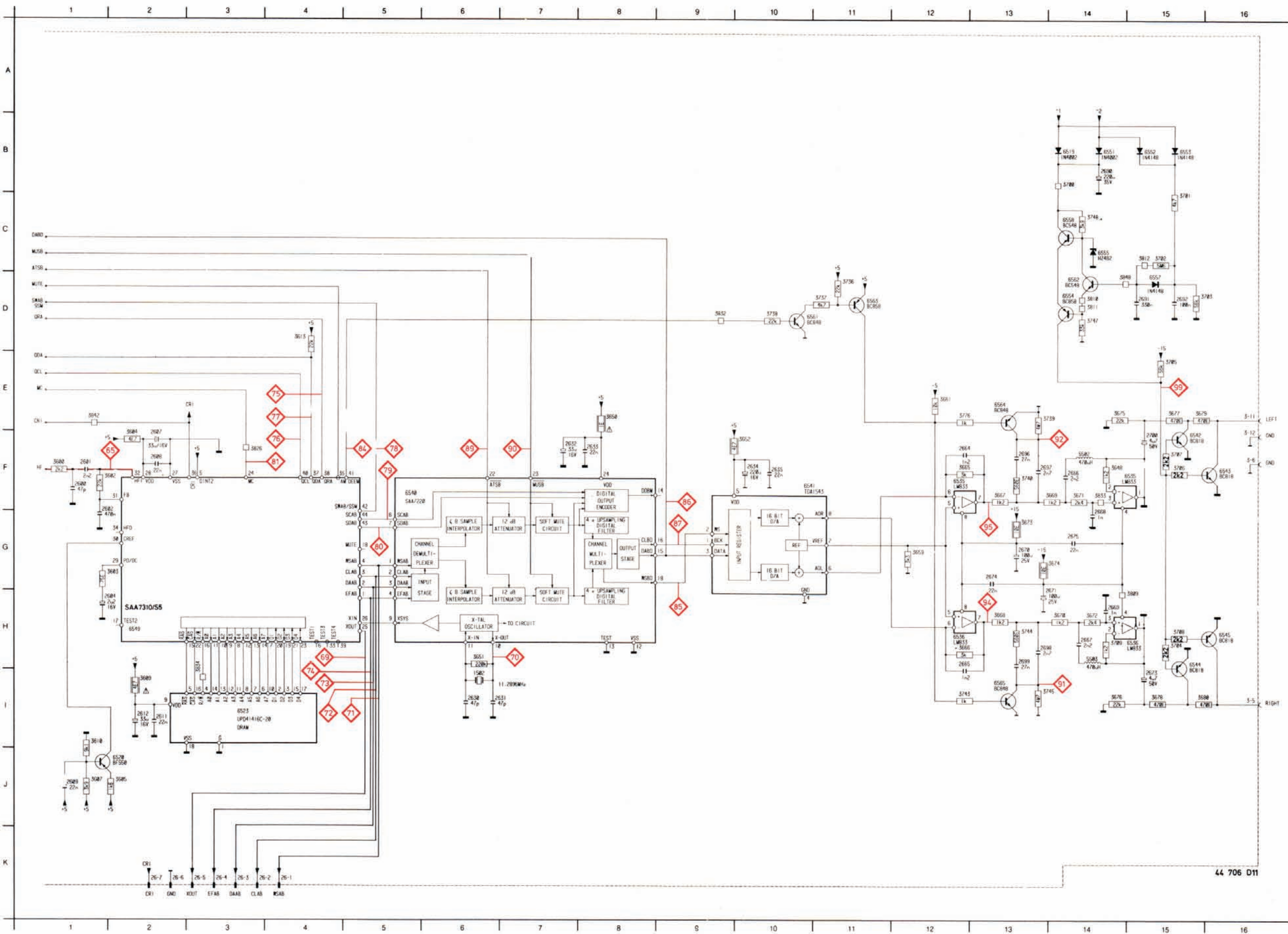
- 1- LM
  - 2- HI in
  - 3- D4
  - 4- D3
  - 5- D1
  - 6- D2
  - 7- FOC
  - 8- LM
  - 9- LO
  - 10- FOC
  - 11- RAD+
  - 12- RAD-
  - 13- FOC
  - 14- FOC+
- TO FLEX FOIL RADIAL ARM

PCB 01823  
T12/944

100	F 2	2531	D 2	3567	F 2	3779	C 5	6592	B 6	100	F 2	2515	E 3	3534	D 3	3728	F 4	6558	A 7
101	F10	2532	D 2	3568	D 4	3780	B 6	6600	F 7	101	F10	2517	E 4	3535	D 2	3729	F 4	6559	C 8
102	E 7	2534	D 2	3569	D 2	3781	C 6	6601	F 7	103	B 8	2519	C 6	3539	E 4	3730	F 4	6561	D 9
103	B 7	2535	D 2	3574	F 4	3783	C 4	7	D 8	104	D 8	2520	F 2	3540	E 2	3731	F 4	6562	B 7
104	D 8	2536	D 3	3575	F 4	3800	F 5	9	E 7	105	C 8	2521	F 2	3541	E 2	3736	E 9	6563	D 9
105	C 8	2537	D 2	3576	F 4	3801	E 5	BU1	A 2	106	E 5	2522	C 7	3542	E 2	3737	D 9	6564	D10
106	E 5	2538	D 2	3577	E 5	3802	D 6	BU2	A 8	107	F 6	2523	C 7	3543	F 2	3738	E 9	6565	D 9
107	F 6	2540	E 2	3578	F 3	3803	A 6	SK1	C 2	108	F 8	2524	C 6	3551	F 4	3739	D10	6566	F11
108	F 7	2542	F 3	3579	F 6	3805	D10	SK2	E 6	111	C 7	2525	C 6	3552	D 3	3740	D10	6569	A10
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111	C 7	2545	E 2	3581	F 6	3807	F 4			113	D 4	2528	F 4	3554	D 2	3744	D 9	6571	F 5
112	D 4	2546	F 3	3582	F 5	3808	E 4			114	E 5	2530	D 2	3555	D 3	3745	D 9	6572	B 6
113	D 4	2550	D 4	3584	F 6	3809	C 9			115	F 8	2531	D 2	3557	D 4	3747	B 7	6573	C 6
114	E 5	2560	F 2	3585	F 6	3810	B 7			116	B 5	2532	D 2	3560	E 3	3748	A 7	6577	C 7
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116	B 5	2562	E 2	3587	F 5	3812	B 7			120	F 7	2535	D 2	3562	F 2	3776	D 9	6580	A 6
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123	F 3	2570	F 4	3603	E 7	3818	D 4			126	C 7	2543	F 2	3568	D 4	3801	E 5	6586	A 6
124	B 9	2572	F 5	3604	E 7	3819	E 2			127	C10	2545	E 2	3569	D 2	3802	D 6	6587	A 6
125	B 8	2574	F 6	3605	E 7	3820	C 7			128	C10	2546	F 3	3574	F 4	3803	A 6	6590	A 6
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128	C10	2601	E 7	3608	F 7	3823	B 9			132	F 8	2561	F 2	3577	E 5	3807	F 4	6593	A 6
129	E 7	2602	E 7	3609	F 9	3824	F 4			133	C 7	2562	E 2	3578	F 3	3808	E 4	6593	A 6
130	D 4	2604	E 7	3610	E 7	3825	E 5			134	E 9	2563	F 3	3579	F 5	3809	C 9	6596	B 6
132	F 8	2607	E 7	3611	F11	3826	F 6			135	E 5	2564	E 2	3580	E 4	3810	B 7	6597	B 6
133	C 7	2608	E 7	3612	E 7	3827	E 6			136	D 4	2565	E 3	3581	F 6	3811	B 7	6598	C 6
134	E 9	2609	E 7	3613	D 8	3828	D 7			137	D 7	2566	F 6	3582	F 6	3812	B 7	6601	F 7
135	E 5	2610	D 6	3616	C 7	3829	F 2			138	F 9	2567	F 4	3584	F 6	3813	F 2	7	D 8
136	D 4	2611	F 9	3617	D 7	3830	D 5			139	D 9	2568	D 4	3585	F 6	3814	F 5	BU1	A 2
137	D 7	2612	F 9	3619	D 7	3831	D 5			140	F 3	2570	F 4	3586	F 5	3815	F 5	BU2	A 8
138	F 9	2620	F 4	3620	E 6	3832	E 9			141	D 5	2572	F 5	3587	F 5	3816	D 6	SK1	C 2
139	D 9	2621	D 6	3621	E 6	3833	C10			142	F 7	2574	F 6	3588	F 6	3817	E 4	SK2	E 6
140	F 3	2622	D 5	3622	C 6	3834	F 7			143	F 7	26	E 8	3589	F 6	3818	D 4		
141	D 5	2623	D 6	3623	E 6	3835	C 5			144	B 9	2600	E 7	3600	E 7	3819	E 2		
142	F 7	2624	D 6	3624	C 7	3836	F 5			145	E 9	2601	E 7	3601	F 7	3821	E 5		
143	F 7	2630	F10	3625	C 7	3837	F 5			146	E10	2602	E 7	3602	E 8	3822	B 8		
145	E 9	2631	F10	3626	C 8	3838	D 6			147	F10	2604	E 7	3603	E 7	3823	B 9		
146	E10	2632	E 9	3627	D 5	3839	C 7			148	B 9	2607	E 7	3604	E 7	3824	F 4		
147	F10	2633	F 9	3628	D 6	3840	E 2			149	B10	2608	E 7	3605	E 7	3825	E 5		
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150	E 6	2635	D10	3630	D 8	3842	E 6			151	C 5	2610	D 6	3607	E 7	3827	E 6		
151	C 5	2641	E11	3634	D 7	3843	D 8			152	E 3	2611	F 9	3609	F 9	3828	D 7		
152	D 5	2642	A 8	3635	D 7	3844	D 3			153	E 3	2612	F 9	3610	E 11	3829	F 2		
153	E 3	2643	F 5	3636	D 7	3845	E 4			154	D 4	2620	F 4	3611	F11	3830	D 5		
154	D 4	2644	F 5	3637	D 6	3846	D 6			155	D 5	2621	D 6	3613	D 8	3831	D 5		
155	D 5	2645	F 4	3638	D 6	3847	D 8			156	D 5	2622	D 5	3616	D 7	3832	E 9		
156	D 5	2646	F 4	3639	D 8	3848	A 7			157	D 6	2623	D 6	3617	D 7	3833	C10		
157	D 6	2647	F 5	3640	D 8	3849	A 6			158	E 8	2624	D 6	3620	E 6	3834	F 7		
158	E 8	2664	C10	3645	E 9	3850	A 5			159	E 4	2630	F10	3622	E 6	3835	C 5		
159	E 4	2665	C 9	3646	E 4	3851	C 6			160	E 8	2631	F10	3622	C 6	3836	F 5		
162	D 4	2666	C10	3647	C 5	3852	C 6			162	D 4	2632	E 9	3623	E 6	3837	F 5		
163	C 8	2667	C 9	3648	C10	3853	C 6			163	C 8	2633	F 9	3624	C 7	3838	D 6		
164	D 4	2668	C10	3650	E 9	3854	F 7			164	D 4	2634	D10	3626	C 7	3839	C 7		
166	F10	2669	C 9	3651	F10	3855	D 5			165	C 8	2635	D10	3627	D 5	3840	E 2		
167	E 5	2670	C10	3652	D10	3856	D 4			166	F10	2639	B10	3628	D 6	3841	D 2		
168	D 8	2671	C 9	3656	F11	3857	D 4			167	E 5	2640	B10	3629	D 6	3844	D 8		
170	D 5	2673	B 8	3657	F10	3858	E 4			168	D 8	2641	E11	3630	D 6	3844	D 3		
171	F 9	2674	C 9	3658	F10	3859	E 7			169	E 5	2642	A 8	3634	D 7	3845	E 4		
172	C 9	2675	C10	3659	D10	3999	E10			170	D 5	2643	F 5	3635	D 7	3847	D 8		
173	D 6	2690	A 6	3660	F10	5502	C10			171	F 9	2644	F 5	3636	D 7	3848	A 7		
174	C 7	2691	B 7	3661	D 9	5503	C 9			172	C 9	2645	F 4	3637	D 6	3849	A 6		
175	E 4	2692	B 7	3665	C10	6500	F 2			174	C 7	2646	F 4	3638	D 6	3850	A 5		
176	D 3	2693	F 7	3666	C 9	6501	E 3			175	E 4	2647	F 5	3639	D 8	3851	C 6		
178	E 6	2696	D10	3667	D10	6502	F 3			176	D 3	2664	C10	3640	D 8	3852	C 6		
179	E 6	2697	D10	3668	D 9	6503	D 3			177	E 6	2665	C 9	3645	E 9	3853	C 6		
180	E 5	2698	D 9	3669	C10	6504	F 4			178	E 6	2666	C 9	3646	E 4	3855	D 5		
181	D 5	2699	D 9	3670	C 9	6505	E 2			179	E 6	2667	C 9	3647	C 5	3856	D 4		
182	E 4	2700	B 9	3671	C10	6506	F 2			180	E 5	2668	C10	3648	E10	3857	D 4		
183	E 3	2703	A 5	3672	C 9	6510	C 5			181	D 5	2669	C 9	3650	E 9	3858	E 4		
184	E 5	2705	C 5	3673	C 9	6512	F 6			182	E 4	2670	C10	3651	F10	3999	E10		
185	D 5	2706	C 6	3674	C 8	6515	C 7			183	E 3	2671	C 9	3652	D10	5502	C10		
186	B 8	2707	B 5	3675	B 9	6516	E 5			184	E 5	2673	B 8	3653	F11	5503	C 9		
188	F 6	2708	B 6	3676	B 8	6517	F 4			185	D 5	2674	C 9	3654	A10	6500	F 2		
189	C 6	2709	C 5	3677	B 9	6519	A 7			186	B 8	2675	C10	3655	B10	6501	E 3		
190	F10	2710	C 5	3678	B 8	6520	E 7			188	F 6	2690	A 6	3656	F11	6502	F 3		
191	C10	2711	B 5	3679	B 9	6523	F 8			189	C 6	2691	B 7	3657	F10	6503	D 3		
192	B 6	2712</																	



DECODING

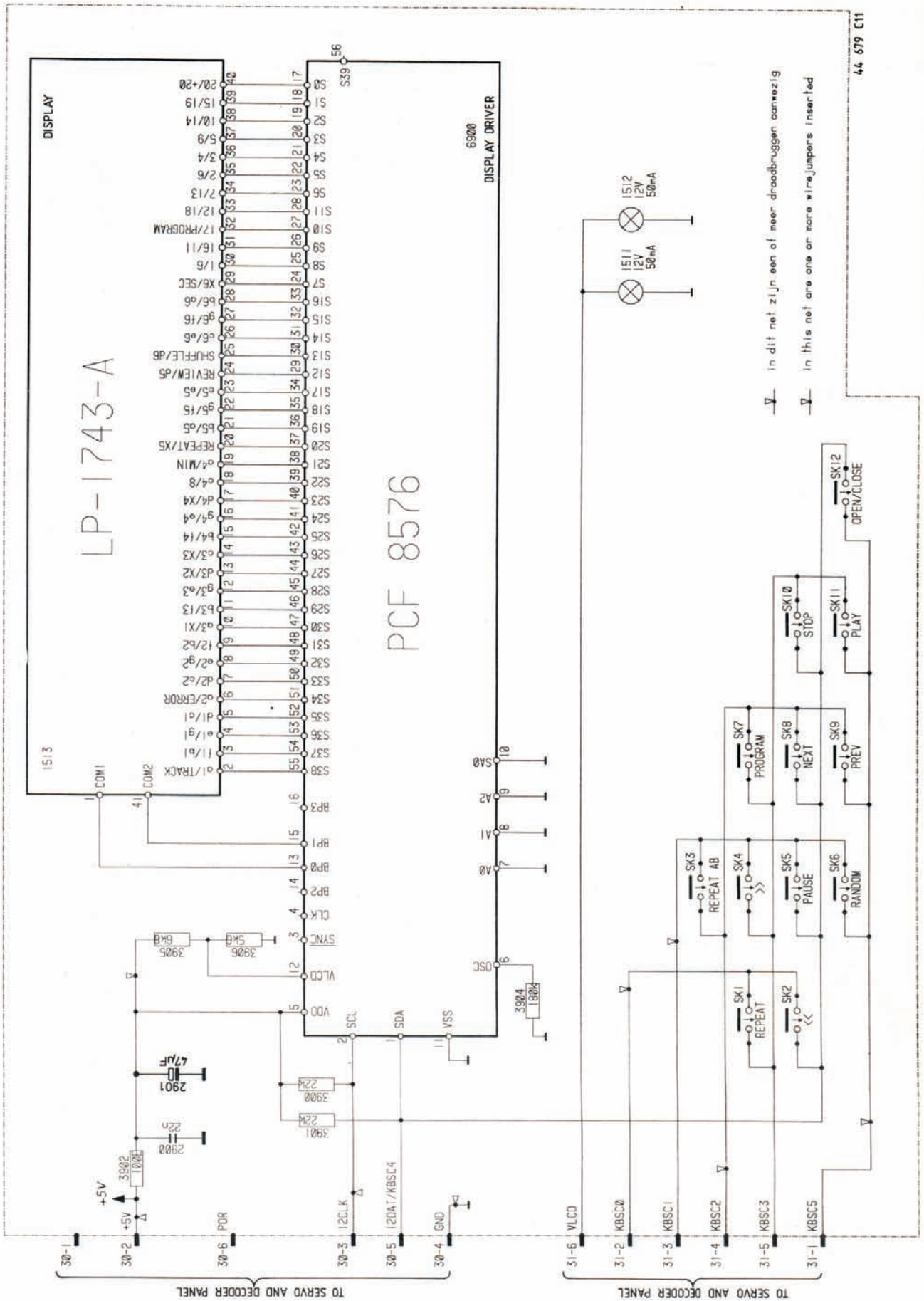


1502	I 6	6542	E15
2600	F 1	6543	F16
2601	F 1	6544	H15
2602	F 2	6545	H16
2604	H 2	6549	H 2
2607	E 2	6551	B14
2608	F 2	6552	B15
2609	J 1	6553	B15
2611	I 2	6554	D14
2612	I 2	6555	C14
2630	I 6	6557	C15
2631	I 7	6558	C14
2632	F 7	6561	D11
2633	F 8	6562	D14
2634	F10	6563	D11
2635	F10	6564	E13
2664	F12	6565	I 13
2665	H12		
2666	F14		
2667	H14		
2668	F14		
2669	H14		
2670	G13		
2671	G14		
2673	H15		
2674	G13		
2675	G14		
2690	B14		
2691	D15		
2692	D15		
2696	F13		
2697	F14		
2698	H14		
2699	H13		
2700	E15		
3600	F 1		
3602	F 2		
3603	G 2		
3604	F 2		
3605	J 2		
3607	J 1		
3609	I 2		
3610	I 1		
3613	D 4		
3648	F14		
3650	E 8		
3651	H 6		
3652	F10		
3659	G12		
3661	E12		
3665	F12		
3666	H12		
3667	F13		
3668	H13		
3669	F14		
3670	H14		
3671	F14		
3672	H14		
3673	G13		
3674	G14		
3674	G14		
3675	E14		
3676	I 14		
3677	E15		
3678	I 15		
3679	E15		
3680	I 16		
3700	B14		
3701	B15		
3702	C15		
3703	D16		
3704	H15		
3705	E15		
3706	F15		
3707	F15		
3708	H15		
3709	H14		
3736	D11		
3737	D11		
3738	D10		
3739	E14		
3740	F13		
3743	I 12		
3744	H13		
3745	I 14		
3747	D14		
3748	C14		
3776	E12		
3809	H15		
3810	D14		
3811	D14		
3812	C15		
3824	E 1		
3826	F 3		
3832	D 3		
3833	F14		
3834	H 3		
3848	C14		
5502	F14		
5503	H14		
6519	B14		
6520	J 2		
6523	I 3		
6535	F12		
6535	F15		
6536	H12		
6536	H15		
6540	F 5		
6541	F10		

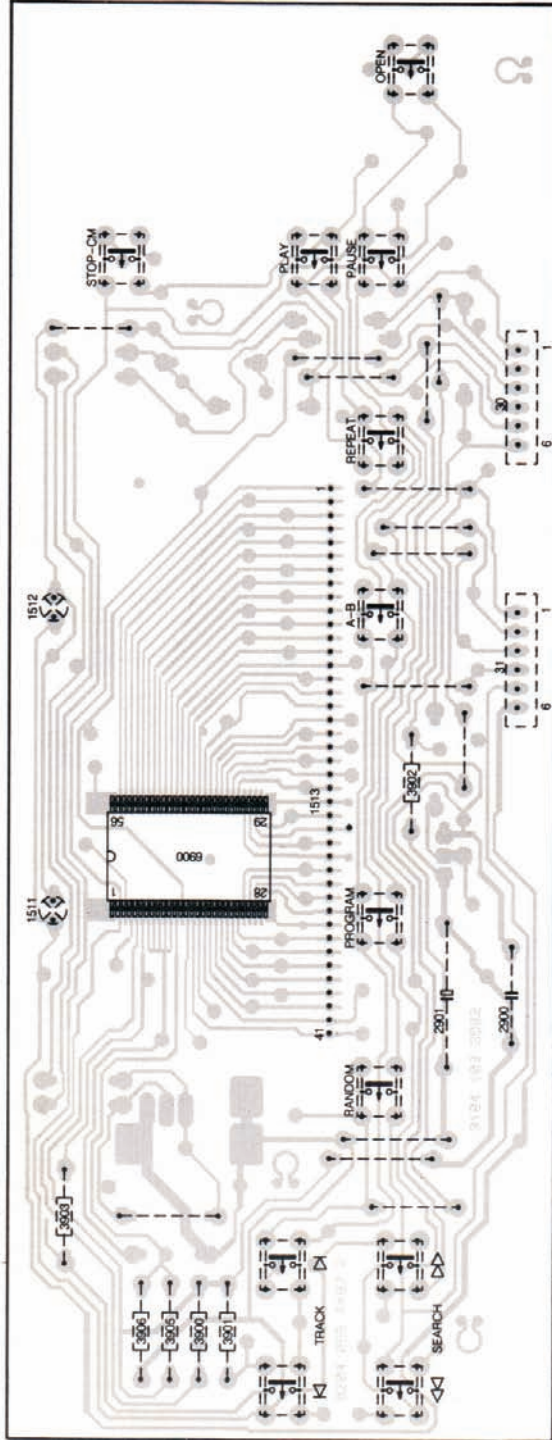
44 706 D11

PRS 04298  
T12/933

CONTROL AND DISPLAY CIRCUIT



## CONTROL AND DISPLAY PANEL











## CONTROL & DISPLAY PARTS

ICPCF8576T	5322 209 11129
Tactl switch	4822 276 12465
Lamp 12V-50mA	4822 134 40944
Display	4822 130 90662
47µF 25V	4822 124 22027
22nF 16V	4822 122 10166
22K	4822 116 52463
100E	4822 116 52389
180K	4822 116 52502
6k8	4822 116 52441
5k6	4822 116 53027

**ELECTRICAL PARTSLIST SERVO + DECODER PANEL**

For non active chip components see separate list

 MN4264-15 4822 209 70422 MC79L09AC 4822 209 73233 MC79M15CT 5322 209 86361 MC7905CT 4822 209 73233 TY40408 (+5V) 4822 209 71579 MC78M15 4822 209 80808 TDA8808T 4822 209 73234 TDA8809T/C2 4822 209 73235 SAA7310GP/S5 4822 209 61759 μPD41416C-20 4822 209 50582 SAA7220 4822 209 11157 TDA1543 4822 209 73236 LM833N 4822 209 83163 NJM4560D 4822 209 83274 TCA0372DP2 4822 209 72587 MC68HC05C8P 4822 209 61011	<p><b>Bipolair elco</b></p> 0.68μF 16V 4822 124 41583 10μF 25V 4822 124 41558 100μF 16V 4822 124 22339
 BC858 5322 130 41983 BC848C 5322 130 42136 BC848 4822 130 61207 BC328-16 4822 130 41023 BC328 4822 130 44104 BC338 4822 130 44121 BC558B 4822 130 44197 BC858 (C) 5322 130 42012 BC848 5322 130 41981 BC818 4822 130 42675 BF550 4822 130 42131 BC548 4822 130 40938	 BZV85-C6V2 5322 130 32962 BZX55-C3V9 4822 130 31981 BZX55-C12 4822 130 34197 BZX79-B5V6 4822 130 34173 1N4002 5322 130 30684 1N4148 4822 130 30621 HZ7C2/7V2 4822 130 32862 BA314 4822 130 30879 HZ3B2 4822 130 32831 HZ7A3 4822 130 33523 BAT85 4822 130 31983
<p><b>Miscellaneous</b></p> Spring clip 4822 255 40179 Cinch socket 4822 267 40766 Switch (tray) 4822 276 12523 Mains switch 4822 276 11309 Mains inlet 4822 265 20291 Phone socket 4822 267 30743 Fuse holder 4822 256 30274 Mains transformer 4822 146 30701 Fuse T160mA 4822 253 30009 Voltage selector 4822 277 21366 Safety cover 4822 462 41505 Fuse carrier 4822 255 41023 Mains transformer/61R 4822 146 21489	 CSA4.000 mHz 4822 242 70831 11289.6 kHz 4822 242 71349
 3,3nF 400 V Δ 4822 122 40327 3,3nF 4822 126 10005 22nF 4822 122 10166 1nF 4822 122 31746 220nF 63V 4822 121 42245 470nF 100V 4822 121 51252 8,2μF 63V 4822 121 51321 3,3nF 63V 5322 122 31848 4,7nF 4822 121 51314 1,2nF 4822 121 51309 330nF 5322 121 42661 4,7μF 50V 4822 124 41577 6,8μF 50V 4822 124 41578 33μF 16V 4822 124 40272 47μF 25V 4822 124 41527 100μF 25V 4822 124 41528 220μF 16V 4822 124 40196 220μF 35V 4822 124 41572 470μF 35V 4822 124 41573 4700μF 16V 4822 124 41458 1000μF 16V 4822 124 41571 6800μF 16V 4822 124 41591	 Coil 4.7 mH 4822 157 53141
	 1/3 Watt 4,7Ω 4822 116 52858 12Ω 4822 111 30511 18Ω 4822 111 31515 100Ω 4822 116 52389 120Ω 4822 116 52394 220Ω 4822 116 52407 330Ω 4822 116 52416 750Ω 4822 116 52432 1kΩ 4822 116 52391 1,2kΩ 4822 116 52395 1,8kΩ 4822 116 53109 2,2kΩ 4822 116 52408 4,7kΩ 4822 116 52426 5,6kΩ 4822 116 52438 6,8kΩ 4822 116 52925 10kΩ 4822 116 52452 22kΩ 4822 116 52463 47kΩ 4822 116 52472 100kΩ 4822 116 52973 180kΩ 4822 116 52505 5,6MΩ 4822 116 52533 680kΩ 4822 116 52536
	<p><b>Non flammable safety resistors Δ</b></p> 12Ω 4822 111 30511 1Ω 4822 111 30483 4,7Ω 4822 111 30499 10Ω 4822 111 30508 33Ω 4822 111 30522 1,8kΩ 4822 116 53109 18Ω 4822 111 30515
	 4,7kΩ 4822 101 10685 22kΩ 4822 100 20522

SYMBOL	DESCRIPTION
	Capacitor, general
	Electrolytic capacitor (+ and - may be omitted)
	Bipolar electrolytic capacitor (+ may be omitted)
	Resistor, general
	N.T.C. resistor
	P.T.C. resistor
	Voltage divider with preset adjustment
	Chip jumper
	Pin contact
	Bus contact
	Coil, self-induction
	Transformer with electrically poor conducting core and adjustable pre-magnetization
	Diode
	Zener diode
	Stabistor
	Double variable capacity diode (in one envelope)
	Photo conductive diode
	L.E.D.





SYMBOL	DESCRIPTION
	Transistor (N.P.N.)
	Transistor (P.N.P.)
	Direct current (DC)
	Alternating current (AC)
	Earth (functional)
	Frame or chassis connection
	Direction in which AC voltages are passed on (optional present)
	Interrupted line
	Not-connected crossing lines
	Connected lines
	Cable tree with lead-outs
	Changer, general (arrow is optional)
	Voltage Controlled Oscillator
	Band-pass filter
	Phase changing network
	Delay element
	Amplifier, general

SYMBOL	DESCRIPTION
	Operational amplifier
	Differential amplifier
	Splitter
	Operational amplifier with open output
	Exclusive OR gate
	True/complement amplifier with high input
	Flip Flop
	AND gate
	OR gate
	Inverter with high input

	0.2W (CR 16)	≡ 220k ▷ 270k	5% 10%
	0.33W (CR 25)	≡ 1M ▷ 1M	5% 10%
	0.33W (SFR25)		5%
	0.25W (VR 25)	≡ 10M ▷ 10M	5% 10%
	0.5W (CR 37)	≡ 1M ▷ 1M	5% 10%
	0.67W (CR 52)		5%
	1.15W (CR 68)		5%
	Ceramic plate		
	Polyester flat foil		
	Polyester mepolesco		
	Mylar (Polyester flat foil small sized)		
	Micropoco		
	Tubular ceramic (body colour pink or yellow/green)		
	Miniature single elco		
	Subminiature tantalum		

\* a=2,5V  
 b=4V  
 c=6,3V  
 d=10V  
 e=16V  
 f=25V  
 g=40V  
 h=63V  
 i=100V  
 j=125V  
 l=125V  
 m=150V  
 n=160V  
 q=200V  
 r=250V  
 s=300V  
 t=350V  
 u=400V  
 v=500V  
 w=630V  
 x=1000V  
 A=1.6V  
 B=6V  
 C=12V  
 D=15V  
 E=20V  
 F=35V  
 G=50V  
 H=75V  
 I=80V

MDA.00084  
 T32-735

⑥  Chips 50 V NP0 S1206			⑥  Chips 0,125 W S1206			⑥  Chips 0,125 W S1206			1U
1 pF	5%	4822 122 32479	4,7 E	5%	5322 111 90376	6,8 k	2%	4822 111 90544	
1,2 pF	5%	4822 122 33013	5,1 E	5%	4822 111 90393	7,5 k	2%	4822 111 90276	
1,5 pF	5%	4822 122 31792	5,6 E	5%	4822 111 90394	8,2 k	2%	5322 111 90118	
1,8 pF	5%	4822 122 32087	6,2 E	5%	4822 111 90395	9,1 k	2%	4822 111 90373	
2,2 pF	5%	4822 122 32425	6,8 E	5%	4822 111 90254	10 k	2%	4822 111 90249	
3,3 pF	5%	4822 122 32079	7,5 E	5%	4822 111 90396	11 k	2%	4822 111 90337	
3,9 pF	5%	4822 122 32081	8,2 E	5%	4822 111 90397	12 k	2%	4822 111 90253	
4,7 pF	5%	4822 122 32082	9,1 E	5%	4822 111 90398	13 k	2%	4822 111 90509	
5,6 pF	5%	4822 122 32506	10 E	2%	5322 111 90095	15 k	2%	4822 111 90196	
6,8 pF	5%	4822 122 32507	11 E	2%	4822 111 90338	16 k	2%	4822 111 90346	
8,2 pF	5%	4822 122 32083	12 E	2%	4822 111 90341	18 k	2%	4822 111 90238	
10 pF	5%	4822 122 31971	13 E	2%	4822 111 90343	20 k	2%	4822 111 90349	
12 pF	5%	4822 122 32139	15 E	2%	4822 111 90344	22 k	2%	4822 111 90251	
15 pF	5%	4822 122 32504	16 E	2%	4822 111 90347	24 k	2%	4822 111 90512	
18 pF	5%	4822 122 31769	18 E	2%	5322 111 90139	27 k	2%	4822 111 90542	
22 pF	10%	4822 122 31837	20 E	2%	4822 111 90352	30 k	2%	4822 111 90216	
27 pF	5%	4822 122 31966	22 E	2%	4822 111 90186	33 k	2%	5322 111 90267	
33 pF	5%	4822 122 31756	24 E	2%	4822 111 90355	36 k	2%	4822 111 90514	
39 pF	5%	4822 122 31972	27 E	2%	5322 111 90105	39 k	2%	5322 111 90108	
47 pF	5%	4822 122 31772	30 E	2%	4822 111 90356	43 k	2%	4822 111 90363	
56 pF	5%	4822 122 31774	33 E	2%	4822 111 90357	47 k	2%	4822 111 90543	
68 pF	5%	4822 122 31961	36 E	2%	4822 111 90359	51 k	2%	5322 111 90274	
82 pF	10%	4822 122 31839	39 E	2%	4822 111 90361	56 k	2%	4822 111 90573	
100 pF	5%	4822 122 31765	43 E	2%	5322 116 90125	62 k	2%	5322 111 90275	
120 pF	5%	4822 122 31766	47 E	2%	4822 111 90217	68 k	2%	4822 111 90202	
150 pF	5%	4822 122 31767	51 E	2%	4822 111 90365	75 k	2%	4822 111 90574	
180 pF	2%	4822 122 31794	56 E	2%	4822 111 90239	82 k	2%	4822 111 90575	
220 pF	5%	4822 122 31965	62 E	2%	4822 111 90367	91 k	2%	5322 111 90277	
270 pF	5%	4822 122 32142	68 E	2%	4822 111 90203	100 k	2%	4822 111 90214	
330 pF	10%	4822 122 31642	75 E	2%	4822 111 90371	110 k	2%	5322 111 90269	
390 pF	5%	4822 122 31771	82 E	2%	4822 111 90124	120 k	2%	4822 111 90568	
470 pF	5%	4822 122 31727	91 E	2%	4822 111 90375	130 k	2%	4822 111 90511	
560 pF	5%	4822 122 31773	100 E	2%	5322 111 90091	150 k	2%	5322 111 90099	
680 pF	5%	4822 122 31775	110 E	2%	4822 111 90335	160 k	2%	5322 111 90264	
820 pF	5%	4822 122 31974	120 E	2%	4822 111 90339	180 k	2%	4822 111 90565	
1 nF	10%	5322 122 31647	130 E	2%	4822 111 90164	200 k	2%	4822 111 90351	
1,2 nF	5%	4822 122 31807	150 E	2%	5322 111 90098	220 k	2%	4822 111 90197	
1,5 nF	10%	4822 122 31781	160 E	2%	4822 111 90345	240 k	2%	4822 111 90215	
1,8 nF	10%	4822 122 32153	180 E	2%	5322 111 90242	270 k	2%	4822 111 90302	
2,2 nF	10%	4822 122 31644	200 E	2%	4822 111 90348	300 k	2%	5322 111 90266	
2,7 nF	10%	4822 122 31783	220 E	2%	4822 111 90178	330 k	2%	4822 111 90513	
3,3 nF	10%	4822 122 31969	240 E	2%	4822 111 90353	360 k	2%	4822 111 90515	
3,9 nF	10%	4822 122 32566	270 E	2%	4822 111 90154	390 k	2%	4822 111 90182	
4,7 nF	10%	4822 122 31784	300 E	2%	4822 111 90156	430 k	2%	4822 111 90168	
5,6 nF	10%	4822 122 31916	330 E	2%	5322 111 90106	470 k	2%	4822 111 90161	
6,8 nF	10%	4822 122 31976	360 E	1%	4822 111 90288	510 k	2%	4822 111 90364	
10 nF	10%	4822 122 31728	360 E	2%	4822 111 90358	560 k	2%	4822 111 90169	
12 nF	10%	5322 122 31648	390 E	2%	5322 111 90138	620 k	2%	4822 111 90213	
15 nF	10%	4822 122 31782	430 E	2%	4822 111 90362	680 k	2%	4822 111 90368	
18 nF	10%	4822 122 31759	470 E	2%	5322 111 90109	750 k	2%	4822 111 90369	
22 nF	10%	4822 122 31797	510 E	2%	4822 111 90245	820 k	2%	4822 111 90205	
27 nF	10%	4822 122 32541	560 E	2%	5322 111 90113	910 k	2%	4822 111 90374	
33 nF	10%	4822 122 31981	620 E	2%	4822 111 90366	1 M	2%	4822 111 90252	
47 nF	10%	4822 122 32542	680 E	2%	4822 111 90162	1,1 M	5%	4822 111 90408	
56 nF	10%	4822 122 32183	750 E	2%	5322 111 90306	1,2 M	5%	4822 111 90409	
100 nF	10%	4822 122 31947	820 E	2%	4822 111 90171	1,3 M	5%	4822 111 90411	
180 nF	10%	4822 122 32915	910 E	2%	4822 111 90372	1,5 M	5%	4822 111 90412	
220 nF	20%	4822 122 32715	1 k	2%	5322 111 90092	1,6 M	5%	4822 111 90413	
⑥  Chips 0,125 W S1206 NP0			1,1 k	2%	4822 111 90336	1,8 M	5%	4822 111 90414	
0 E	jumper	4822 111 90163	1,2 k	2%	5322 111 90096	2 M	5%	4822 111 90415	
1 E	5%	4822 111 90184	1,3 k	2%	4822 111 90244	2,2 M	5%	4822 111 90185	
1,1 E	5%	4822 111 90377	1,5 k	2%	4822 111 90151	2,4 M	5%	4822 111 90416	
1,2 E	5%	4822 111 90378	1,6 k	2%	5322 111 90265	2,7 M	5%	4822 111 90417	
1,3 E	5%	4822 111 90379	1,8 k	2%	5322 111 90101	3 M	5%	4822 111 90418	
1,5 E	5%	4822 111 90381	2 k	2%	4822 111 90165	3,3 M	5%	4822 111 90191	
1,6 E	5%	4822 111 90382	2,2 k	2%	4822 111 90248	3,6 M	5%	4822 111 90419	
1,8 E	5%	4822 111 90383	2,4 k	2%	4822 111 90289	3,9 M	5%	4822 111 90421	
2 E	5%	4822 111 90384	2,7 k	2%	4822 111 90569	4,3 M	5%	4822 111 90422	
2,2 E	5%	5322 111 90104	3 k	2%	4822 111 90198	4,7 M	5%	4822 111 90423	
2,4 E	5%	4822 111 90385	3,3 k	2%	4822 111 90157	5,1 M	5%	4822 111 90424	
2,7 E	5%	4822 111 90386	3,6 k	2%	5322 111 90107	5,6 M	5%	4822 111 90425	
3 E	5%	4822 111 90387	3,9 k	2%	4822 111 90571	6,2 M	5%	4822 111 90426	
3,3 E	5%	4822 111 90388	4,3 k	2%	4822 111 90167	6,8 M	5%	4822 111 90235	
3,6 E	5%	4822 111 90389	4,7 k	2%	5322 111 90111	7,5 M	5%	4822 111 90427	
3,9 E	5%	4822 111 90391	5,1 k	2%	5322 111 90268	8,2 M	5%	4822 111 90237	
4,3 E	5%	4822 111 90392	5,6 k	2%	4822 111 90572	9,1 M	5%	4822 111 90428	
			6,2 k	2%	4822 111 90545	10M	5%	5322 111 91141	

**CHANGES**

**Changed pages**  
**Introductions with A89-119**

<b>Page</b>	<b>Reason</b>
Frontpage	/60R/65R and /70R added
2-1-a	Max. diameter added
2-3-a	Partslist adapted for /60R, /65R and /70R
4-2-a	Drawing corrected
4-3-a	Table adapted for /60R, /65R and /70R
4-6-a	Mapping added
5-1-a	Circuit diagram corrected Correct printed circuit board given

**CHANGES**

**Changed pages**  
**Introductions with A89-121**

<b>Page</b>	<b>Reason</b>
Frontpage	/61R added
2-3b	Partslist adapted
4-1-1	Wiring diagram added
4-4a	Due to change of main panel
4-5a	Due to change of main panel
4-5-1	Due to change of main panel
4-5-2	Due to change of main panel
4-6b	Schematic diagram adapted
5-2a	Partslist adapted